

Data Acquisition



DAQ Products



What is IoT?

The Internet of Things (IoT) describes the network of physical Objects/Things-that are embedded with sensors, software, and other technologies for the purpose of connecting and exchanging data with other devices and systems over the internet.

IoT Application can be classified broadly in Commercial & Industrial Domain as below

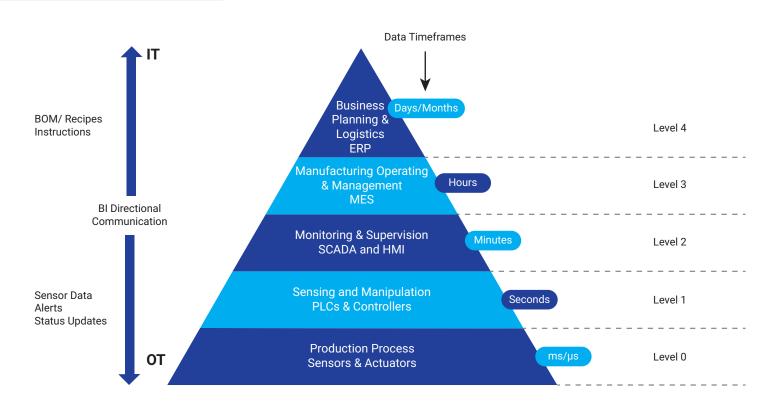
Consumer IoT

Consumer IoT solutions are focused on individual users or families through the use of wearables (e.g. Smart Watch), smart home applications, and personal monitoring/assisting devices (e.g. Mobile Phone). A suitable example are voice smart assistants such as Amazon's Echo, Google's Home, and Apple's HomePod; in other words, products that make our lives easier by performing tasks or services for us, It's the network of connected devices and systems that can communicate and exchange data with each other.

Industrial IoT (IIoT)

Unlike Consumer IoT, Industrial IoT targets existing automated industrial systems looking for dramatic improvements in productivity and efficiency. The most common IoT requirements comes from large scale factories or manufacturing plants, IoT also comes into picture for monitoring utilities and expensive assets. The IoT and IIoT ecosystem is growing and will keep growing more than exponentially in future. For this reason, we have to make sure that we choose the right products with suitable connectivity and functionality for our solutions in order to bring the sensor data to the supervisory level for suitable monitoring and decision making , the product should be having scalability feature to integrate more device in future with proper industrial handshaking & protocol.

Automation Pyramid



MANUFACTURING

• OEE N Qualit • Energ • Preve • Suppl

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Industrial

IoT

OEE Monitoring (Runtime, Availability, Quality Monitoring)
Energy Efficiency
Preventive & Predictive Maintenance
Supply Chain Management

MINING / OIL & GAS

Equipment Monitoring

Asset Tracking

Production Monitoring

AGRICULTURE

Environmental Monitoring
Irrigation Management
Product Yield Monitoring
Water Management

UTILITIES

Smart Meters
 Electrical Grid Management

Power line Monitoring

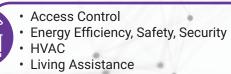
Water & Waste Management

SMART CITIES

Smart Parking

- Environmental Monitoring
- Roads, Traffic & Transport
- Social & Security

BUILDING AUTOMATION



Industrial Internet of Things (IIoT)

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HOSPITALITY

- Energy Efficiency & HVAC
- Location based Information
- Occupancy Monitoring
- Customer Service Scoring

HEALTHCARE

- Cold Chain Monitoring
- Patient Monitoring
- Virtual Cane
- Wellness & Prevention

RETAIL

- In-store Promotions
- Shopper Analytics
- Smart Ordering & Payment
- Vending Machines

Commercial IoT

I/O Cards from Masibus (MINT)



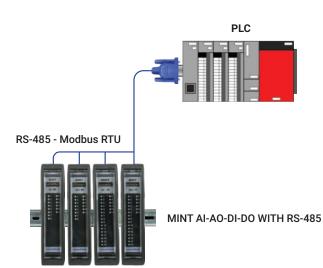
MINT IO's comes with below different options 1 RS-485 Port 1 RS-485 + Ethernet Port 2 RS-485 Port

Protocol support - Modbus RTU Modbus TCP I/P

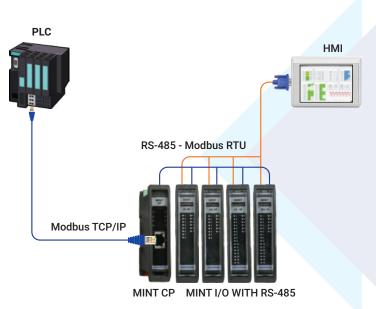
Can be connected with any make of PLC-CPU as I/O Card Can be connected as Data Concentrator/Collector for IIoT Application

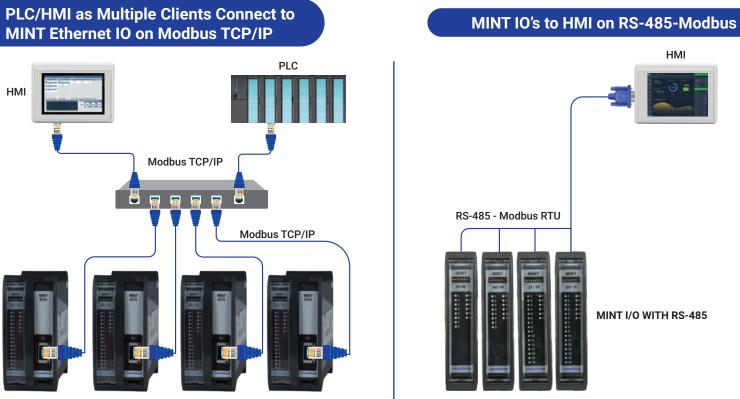
MINT IOs								
Model	4-AI	8-AI	8-A0	16-DI	16-D0			
Channels	4	8	8	16	16			
Туре	Voltage/Current (Fix)	RTD/TC/ Voltage/Current (Universal)	Voltage/Current	24V DC input	Open collector 24VDC sink/ source 100mA per 0/P			
Isolation	Supply to field: 1500VAC RMS, Supply to RS-485: 1500VAC RMS, Field to logic: 1500VAC RMS							
Scan Time	50ms/ Ch.	RTD-100ms/Ch. Other-50ms/Ch.	All 8 Ch. in <500ms	500 µs	Configurable			
Resolution/ Accuracy	16 bit ADC 0-1 %	16 bit ADC 0.1%	16 bit DAC 0.05%	1 KHz 32 Bit Counter	10ms Pulse O/P			

PLC with IOs on RS-485 - Modbus RTU



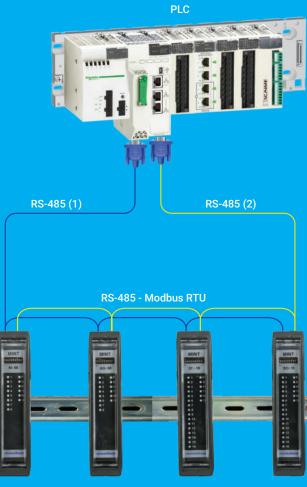
Mint CP with I/O on Modbus TCP/IP to PLC & Mint IO's to HMI on RS-485-Modbus





MINT ETHERNET I/O WITH MODBUS TCP/IP

PLC with IOs on RS-485 - Daisy Chain



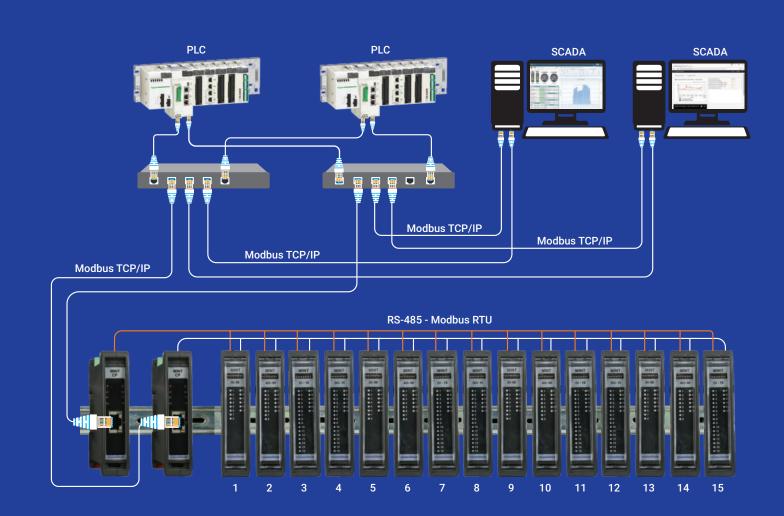
MINT AI-AO-DI-DO WITH RS-485

Communication Processor for MINT I/O



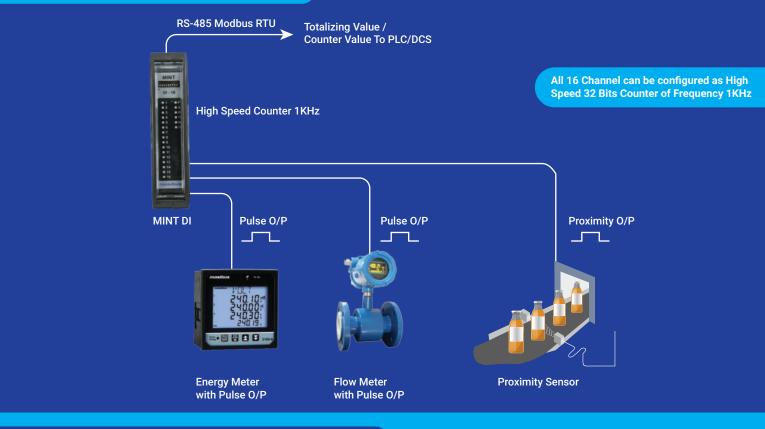
Performance						
Maximum No. of Read Registers	1024					
Maximum No. of Write Registers	1024					
Maximum No. of Modbus Commands Supported	100					
No. of Slave Devices Supported per Serial Port	No. of Modbus devices supports on serial port - 15					
No. of Clients Supported on TCP/IP	Up to 15					
Communication						
RS-485 Serial Port	2 Nos.					
Protocol	Modbus-RTU slave					
Ethernet Port	1 Nos.					
Protocol	Modbus TCP/IP (Modnet)					

Configuring MINT I/O as Redudant I/O System

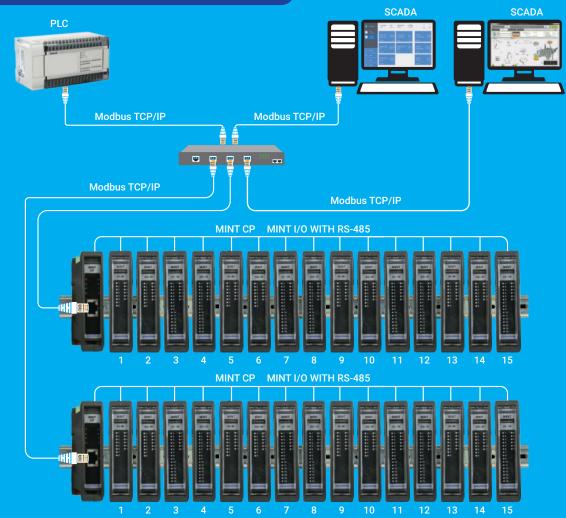


Application Examples



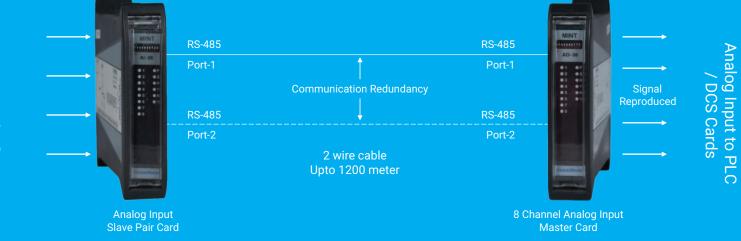


Configuring a larger I/O Systerm with MINT I/O

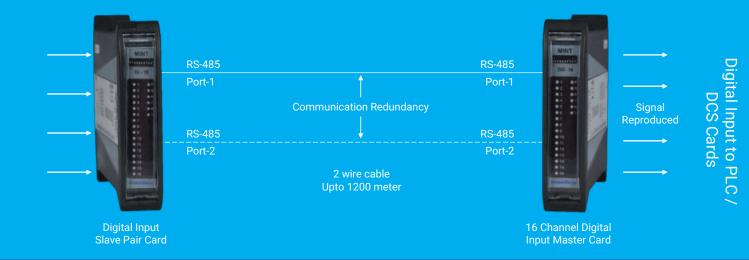


Reproducing AI & DI Signal for a Long Distance Transmission Concept of I/O Pair for DI & AI Signal for PLC & DCS System

I/O Pair for Analog Input



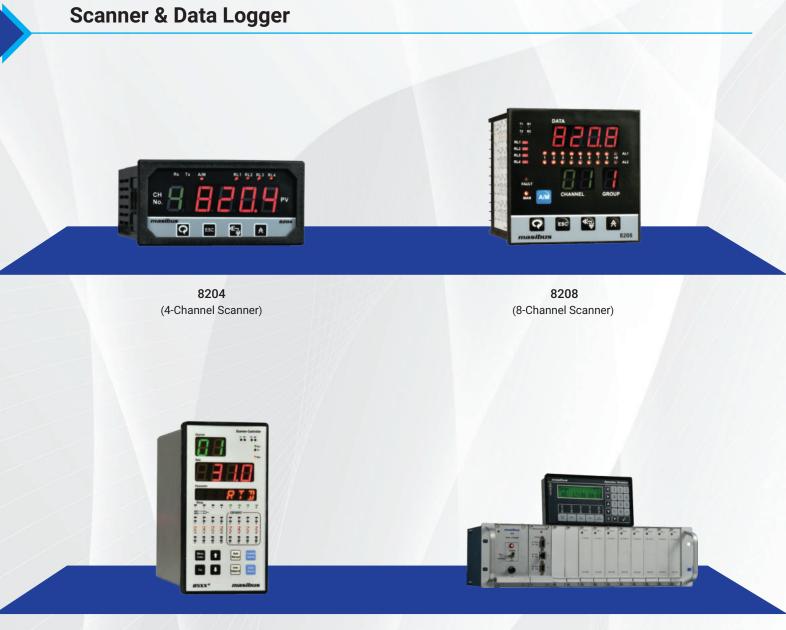
I/O Pair for Digital Input



- 8 Channel Analog Input master-slave pair
- 16 Channel Digital Input master-slave pair
- Works with any PLC/DCS make
- Plug & play solution
- Reduces the cable cost for field signals
- Channel density can be increased or decreased if required

- Communication redundancy possible with 2 pair of dedicated RS-485 port
- No programming is required
- Master slave pair reproduces the signal from remote end to central PLC / DCS end upto 1200 meter a part

Analog Input from Field



85XX+ (8/16/24-Channel Scanner & Data Logger)

8040 (128-Channel Data Logger)



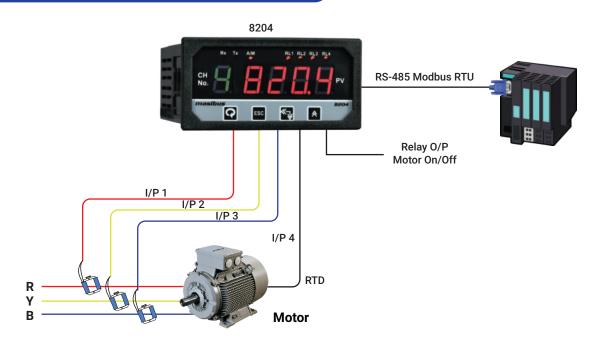
8208-IP (8-Channel Weather Proof Scanner IP-65 Enclosure)

8208-XP (8-Channel Ex-Proof Scanner for Hazardous Areas)

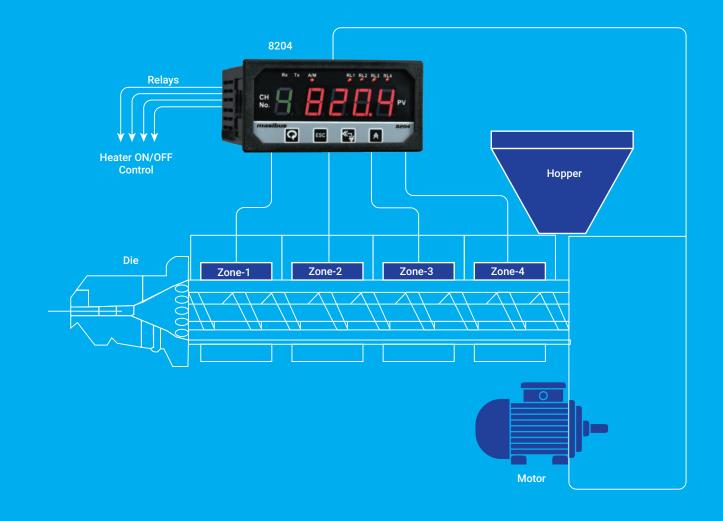
Scanner & Data Logger

Scanner & Data Logger								
		8204	8208	85XX+	8040	8208-IP	8208-XP	
Model		4-Ch. Scanner	8-Ch. Scanner	8/16/24-Ch. Scanner & Data Logger	128-Ch. Data Logger	8-Ch. Weather Proof Scanner IP-65 Enclosure	8-Ch. Ex-Proof Scanner for Hazardous Areas	
Input -	AI	4	8	8/16/24	16 to 128	4/8	4/8	
	DI	-	-	16	-	-	-	
Output	RL	4	4	8/16	16	4	4	
	OC	-	-	24	32	-	-	
	AO	1	1	8	-	1	1	
Serial Port RS-485		1	1	2	2	2	2	
Ethernet (ModbusTCP)		-	-	1	1	-	-	
Profibus DPV0		-	-	1	-	-	-	
USB Pendri Port	ve	-	-	1	1	-	-	
Input Scan Time		1 Sec.	1 Sec.	1 Sec.	3.2 Sec.	1 Sec.	1 Sec.	
Internal Dat Log Memor		-	-	32 MB	32 MB	-	-	
Isolation		Power to Field 1500VAC Field to Communication 1500VAC Power to Communication 1500VAC			Channel to Channel 125VAC/300VDC Power to Field 1500VAC Field to Communication 1500VAC Power to Communication 1500VAC	Power to Field 1500VAC Field to Communication 1500VAC Power to Communication 1500VAC		
Enclosure		ABS 1/8 DIN mount	ABS 1/4 DIN mount	Steel Sheet Powder Coated	19' Sub-Rack	Steel Sheet Powder Coated IP65	Aluminium Alloy LM-6 Gas Groups IIA & IIB, IP65, Zone: 1, 2 Optional IIC	
Connection	s	Screw Terminals	Screw Terminals	Prefab Cables & Field Interface Module (Option)	Prefab Cables & Field Interface Module (Option)	Cable Gland	Cable Gland	

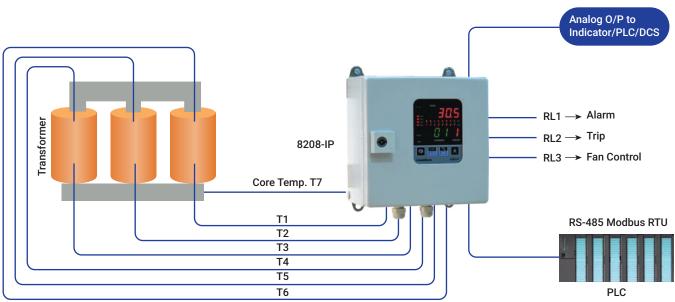
Motor Current, Temperature Monitoring & Control



Berrel Zones Temperature Monitoring & Heater Control for Plastic Extrusion Machines

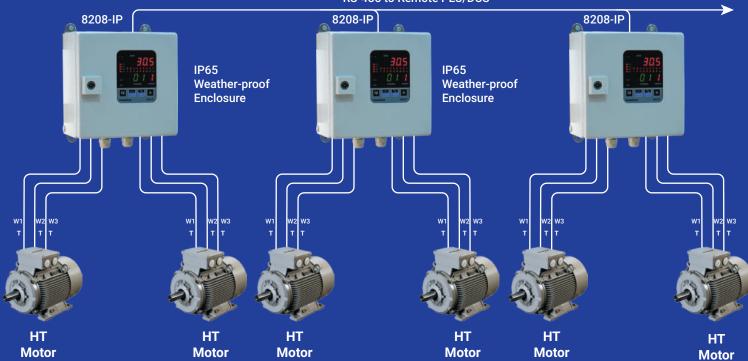


8208-IP as Transformer Protection Relay



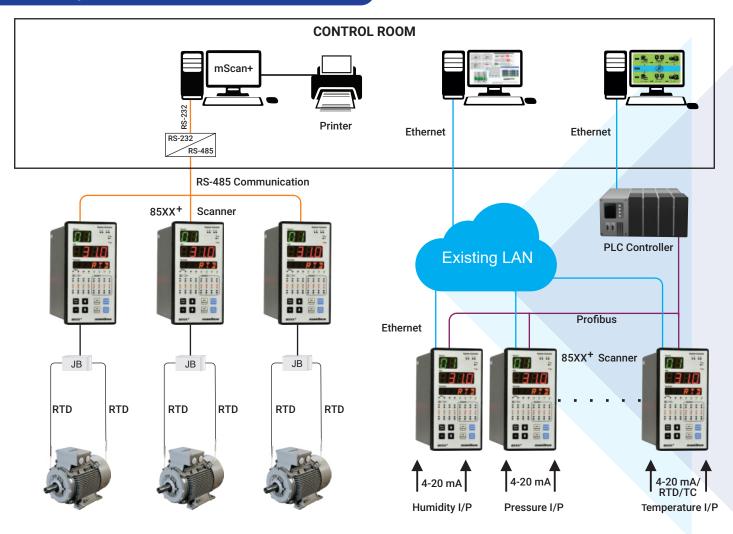
Winding Temperature Sensors

Motor Temperature Measurement & Protection



RS-485 to Remote PLC/DCS

Motor Temperature Measurement and Protection

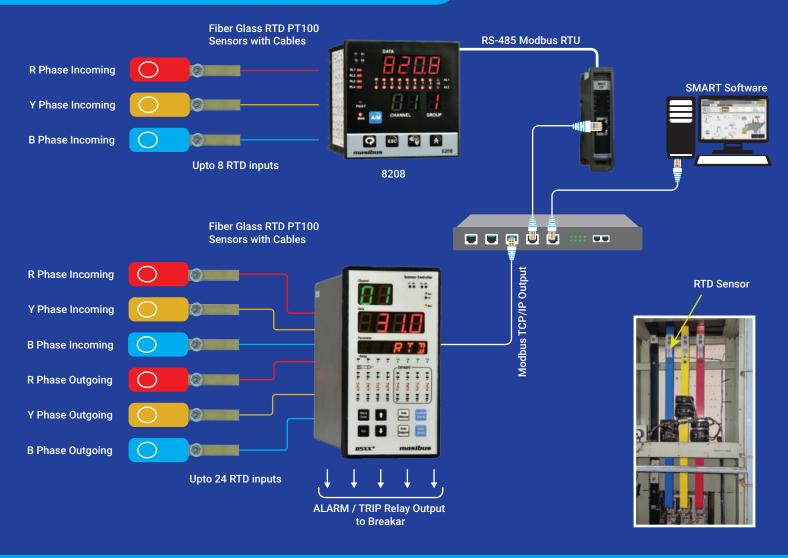


85XX+ as 24 Channel Analog I/O Module for any PLC/DCS

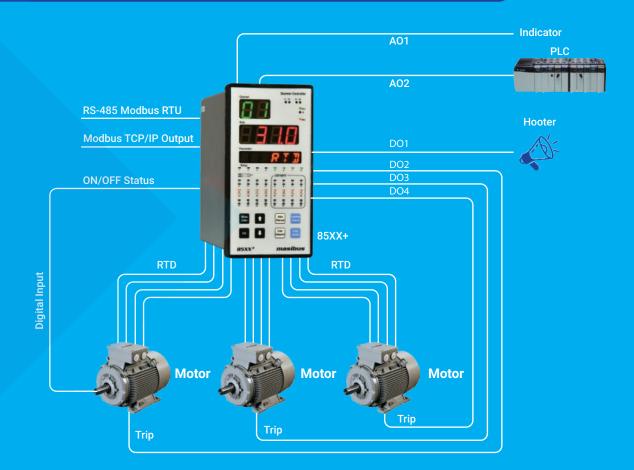


It can eliminate 3 RTD/ 3 Thermocouple & 16 Ch. DO PLC I/O Cards

Busbar Junction Temperature Monitoring for Preventive and Predictive Maintenance of LT Distribution Panels



Configuring 85XX+ for 16-Digital Inputs 8-Relay Outputs & 24-Analog Inputs



8040 Data Logger Applications



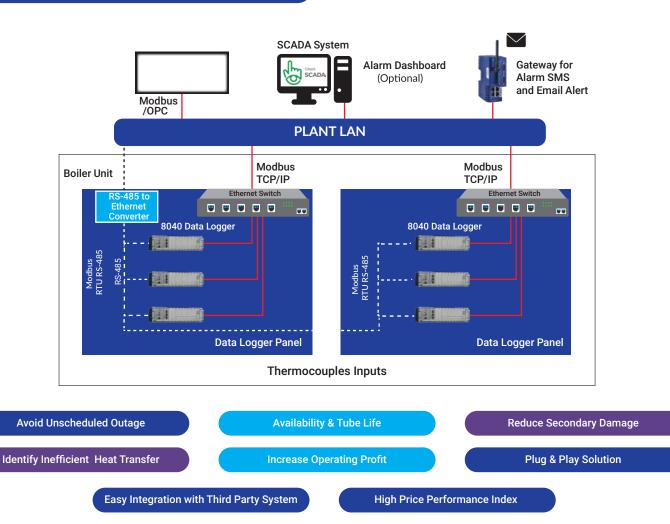
Benefits

- 128 Channel Universal Input
- Channel to Channel Isolation
- 3 Second update rate
- 32 MB Internal Memory
- Periodic & Event based Data Logging
- RS-485 & Ethernet Communication Port available

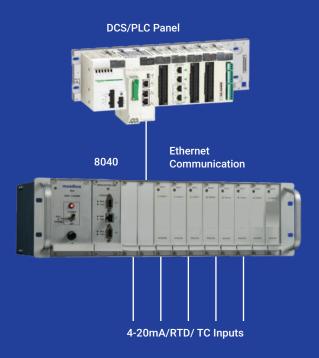


Boiler

Boiler Tube Temperature Monitoring System

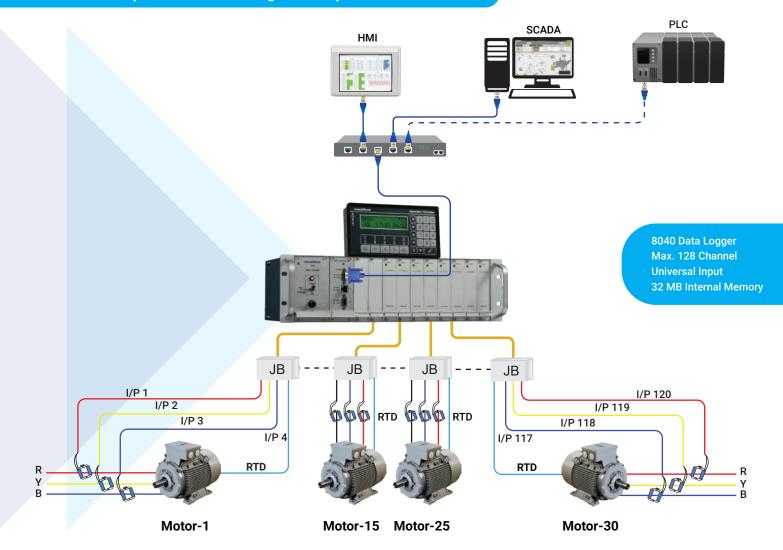


8040 as 128 Channel Analog I/O Module for DCS/PLC



It eliminates 16x8=128 channel AI card & associated power supply, rack, panels from DCS Panel Cost saving approximately 1 million INR

Current & Temperature Monitoring of Multiple Motors in a Plant



Protocol Converter & Wireless Products



(Modbus Serial to Modbus TCP/IP Protocol Converter) (USB to RS-232 Converter)

(USB to RS-485 Converter)

Zigbee Offerings

What is Zigbee ?

Zigbee is a wireless technology developed as an open global market connectivity standard to address the unique needs of low-cost, low-power wireless IoT data networks. The Zigbee connectivity standard operates on the IEEE 802.15.4 physical board radio specification and operates in unlicensed radio band 2.4 GHz.

Zigbee Protocol Features Include

- Support for multiple network topologies such as point-to-point, point-to-multipoint and mesh networks
- · Low duty cycle Provides long battery life
- · Low latency time
- Direct Sequence Spread Spectrum (DSSS)
- Up to 65,000 nodes per network
- 128-bit AES encryption for secure data connections
- · Collision avoidance, retries and acknowledgement

Zigbee signal range upto 100 meters indoor and upto 1 KM outdoor with clear line-of-sight (LoS) without obstacles. RF range extension also possible via adding Zigbee repeaters in the existing network (Mesh network)



MSC-ME-ZB (Modbus-Zigbee to Modbus TCP/IP Data Concentrator/Gateway)



MSC-ZB-RS (RS-485 Serial to ZigBee Wireless Converters)

MSC-ME-ZB

Features

- Supports upto 64 Modbus RTU Slave devices on RS-485 & ZigBee
- Number of Master Ports (Modbus RTU): 1 RS-485 (Wired) & 1 ZigBee (Wireless) - Only one active at a time
- ZigBee Topology: Point-Point/Point-Multipoint/Mesh
- Modbus TCP/IP (ModNet) 10/100Mbps- Auto detecting
- No. of Client supports on Modbus TCP/IP (ModNet) Up to 15
- Supports up to 192 commands or 2048 Read/1024 Write Registers on Modbus

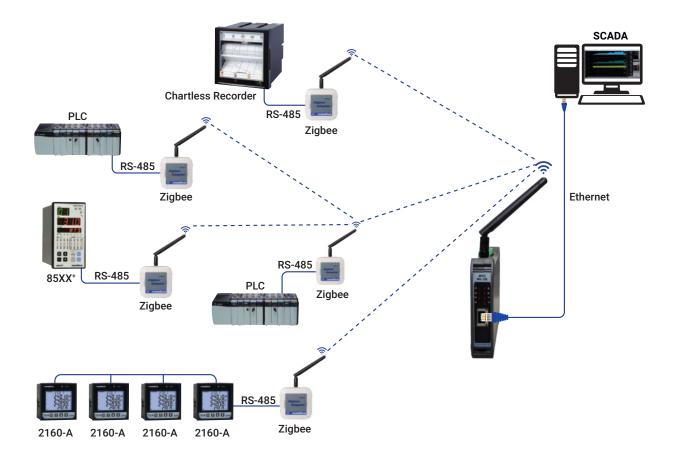
MSC-ZB-RS

Features

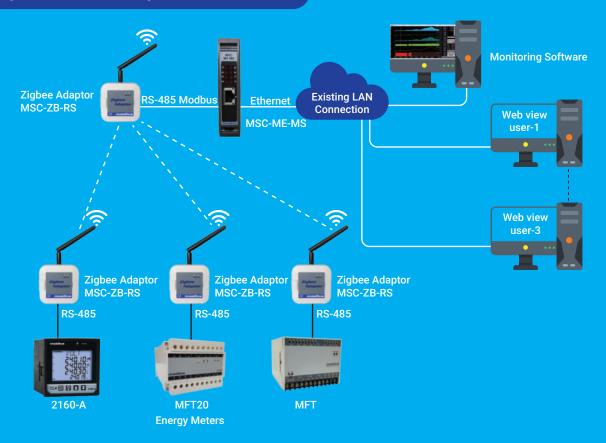
- Number of Ports: 1 RS-485 (Wired) & 1 ZigBee (Wireless)
- ZigBee Topology: Point-Point/Point-Multipoint/Mesh
- Router/Co-ordinator/Aggregator/Master/Slave configuration
 through MSC studio
- MSC-ZB-RS (Router/Slave) can connect to MSC-ME-ZB or MSC-ZB-RS (Co-ordinator/Master)
- · Wireless range extension possible through router

Connecting 64 Modbus Devices Wirelessly Inside a Plant

100 Meter Indoor/ Upto 1 KM Outdoor (LOS)



Connecting Devices Wirelessly for EMS Solution



HT16u- Humidity Temperature Smart Logger

Features

- USB based HT16u with internal or external RH/T sensor with SS filter
- Temperature measurement -20 to 60 °C / -3.8 to 140 °F
- Humidity measurement 0 to 100 %
- Best in class accuracy @ 25°C +/-0.2°C temperature & +/- 2% RH
- Ultra low battery power consumption with long life CR2450 coin cell battery
- (1 Year @15min logging)
- Display battery status
- Logging start/stop manual or pre-programmed (Auto) with pause facility
- SMART-HT free version 3 devices in single report Excel/PDF (Alarms & periodic data)
- SMART-HT license version 10 Devices in single report/password protection in reports/21-CFR compliance with audit trials

Warehouse Layout - Room Temperature Mapping



HT16u





Cold Storages

Calibration Service Industries

HT16Ew - Wireless Humidity and Temperature Transmitter

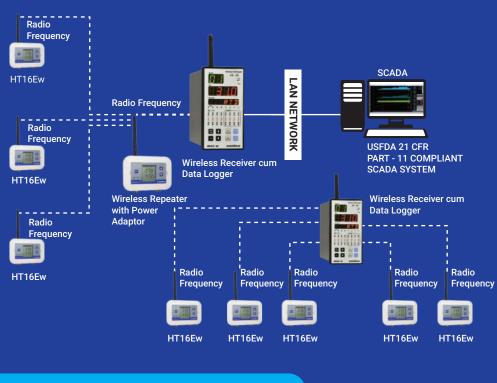
Features

- Temperature & Humidity Measurements -20 to 60° T/ 0-100% RH
- Deep sleep wakeup transmit on 2.4 Ghz ZigBee Wireless
- · Zero data loss from device to SCADA with data backfilling
- 12 HT16Ew can connect to one wireless receiver
- HT16Ew with rechargeable battery 1 year @ 15 min log
- RTC display and synchronization with SCADA
- IP65 Enclosure for protection against dust and water
- Wireless receiver can connect to SCADA on DNP3 Ethernet



RH/T External Sensor Probe

Environmental Monitoring / Warehouse Monitoring



Environmental Monitoring / Clean Room Monitoring



Protocol and Media Converters



MSC-ME-MS (Modbus Serial to Modbus TCP/IP Data Concentrator/Gateway)

Features

- Supports max. upto 247 Modbus RTU slave IDs.
- No. of RS-485 ports (Modbus RTU master): 1 No.
- Modbus TCP/IP (ModNet) 10/100Mbps- Auto detecting
- No. of client supports on Modbus TCP/IP (ModNet) Up to 4 No.
- Not required any Modbus query Mapping/Configuration



MSC-RE-RS (Modbus Serial to Modbus TCP/IP Protocol Converter)

Media Converters

Protocol Converters

It converts Modbus Serial to Modbus TCP/IP

• Supports upto 192 Modbus commands

• Supports max. upto 64 Modbus RTU slave devices on RS-485

• No. of client supports on Modbus TCP/IP (ModNet) - Up to 15

• Modbus TCP/IP (ModNet) - 10/100Mbps- auto-detecting

• No. of RS-485 ports (Modbus RTU Master): 2 (Only one active at a time)

Features

Features

- RS-485 half duplex communication
- Communication speed (Baud rate) 1200 115200 bps
- · Auto baud rate detection
- Signal boost up to 1200m (Depends upon baud rate)
- Maximum 31 RS-485 nodes per repeater
- + 120Ω termination resistor selection
- Isolation 1500VAC RMS
- Convert the signals to RS-232
- Port: 9 PIN DB male connector
- Output RS-232 full handshaking



JSB to RS-232 Converte



mUSB485

(USB to RS-485 Converter)

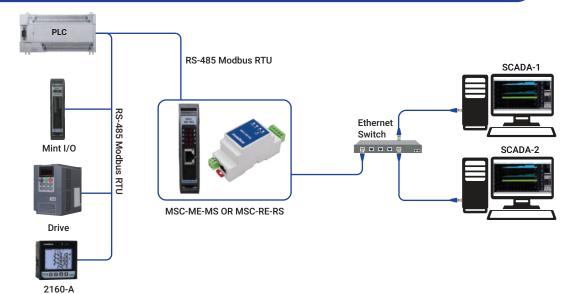
- Convert the signals to RS-485 level
- Outputs: D + 7D

MSC-RS-RS

(Isolated RS-485 to RS-485 Repeater)

- Maximum 32 nodes
- 120Ω termination resistor selection

MSC-ME-MS as Modbus Gateway OR MSC-RE-RS as Modbus Protocol Converter



String Box Monitor with Wireless ZigBee

Features

- 8/12/16/20 Channels String Inputs
- Built-in Shunt based DC Current Monitoring
- · Measurement on the negative side string inputs
- Compatible with system voltage levels of up to 1500 VDC
- 02 RTD Sensor inputs for Temperature Monitoring
- 02 Digital inputs for DC disconnector and power SPD status
- -10°C to 70°C Operating temperature
- Input power supply: 18-36 VDC or 5 VDC
- 01 No. of RS-485 (2-wired) communication port
- On-board Wireless ZigBee communication module
- Modbus-RTU communication port
- Wireless ZigBee communication protocol
- Effortless communication with any SCADA system

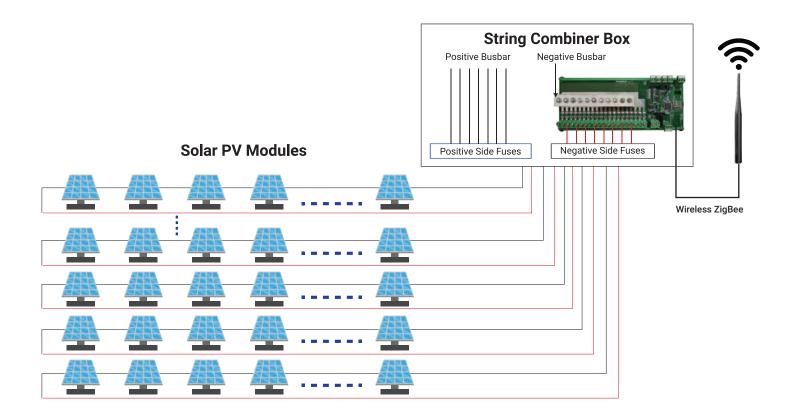


SBM-S-1225 (Wireless)



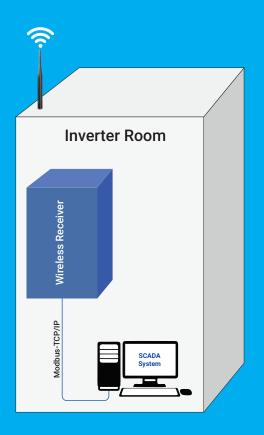
SBM-S-1225 (Wired)

String Box Monitor - Connection/Configuration



Layout -String Combiner Box to Control Room Communication





Solar Module Area

44 nos. Of String Combiner Boxes in 5MW Block

2

Wireless Communication From SCB to Inverter Rooms

String Data Available over Modbus TCP/IP @ Receiver

Distance - 500+ Meters

5

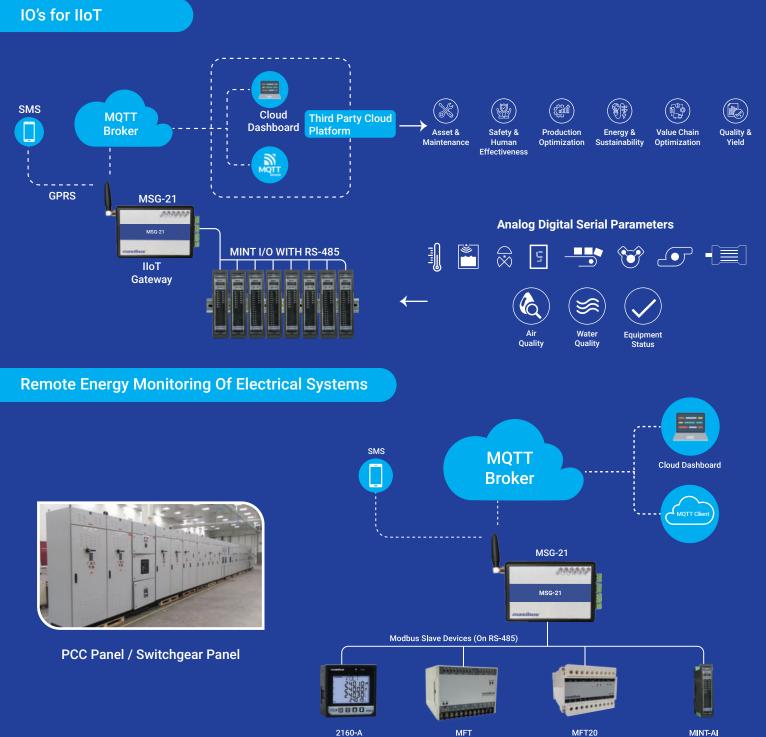
Zigbee Mesh Network

Features

- · 4G Cellular modem (Micro SIM) with remote firmware update
 - Supported frequency bands: GSM: 900/1800MHz
 - LTE FDD : B1/B3/B5/B7/B8/B20/B28/B31/B72
 - LTE Cat1: 10 Mbps (DL) 5 Mbps (UL)
- Embedded web server for easy configuration
- JSON frame on MQTT server (SSL/TLS 1.2)
- On board 2 Digital Inputs & 2 Digital Outputs operate remotely via SMS & MQTT
- Selectable publishing interval for MQTT (1 minute to 1440 minutes)
- Support up to 16 Modbus slave devices or 128 Modbus read register
- Inbuilt RTC for time keeping & 4MB data logging during loss of cellular network





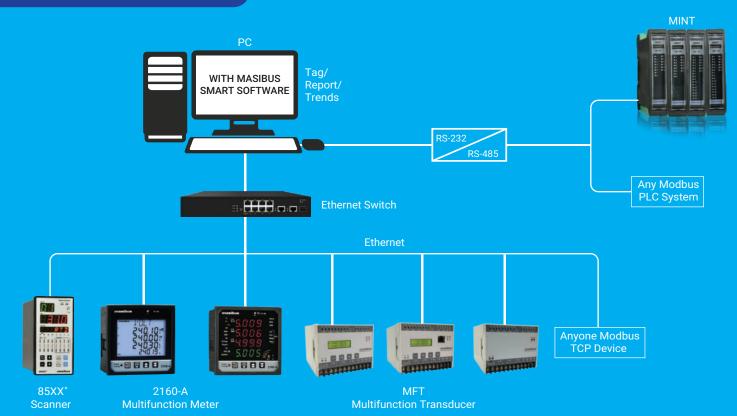


Features

- Online monitoring, data logging and reporting software
- Supports any Modbus devices
- Real time & historic trends display
- Report format supports Excel/CSV/PDF/DOC/openoffice
- Database supports MS access/ MySQL
- 21 CFR Part 11 Compliance/ Audit Trails
- 125+ Audit trials
- Licensed software 64/128/256/512 tags supports









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