



Field Interface Module (FIM's)

Introduction

eld Interface Module (FIM) is a family of versatile, truly modular I/O products suitable to use in a wide nge of control system architecture which provide easily configurable discrete and analog I/O interface. nese modules simplify interconnections between system I/O cards and field equipment.

Ms can manage signal transmission and distribution from the control system to the field (system, achine, process) and vice versa, It also provides signal isolation between I/O cards and field struments. They are available in standard configurations, and can also be customized quickly for arious requirements.

asibus offers broad spectrum of compact and cost effective FIMs that allows I/O signals from Itomation devices to be customized to interface input/ output modules of the control system.

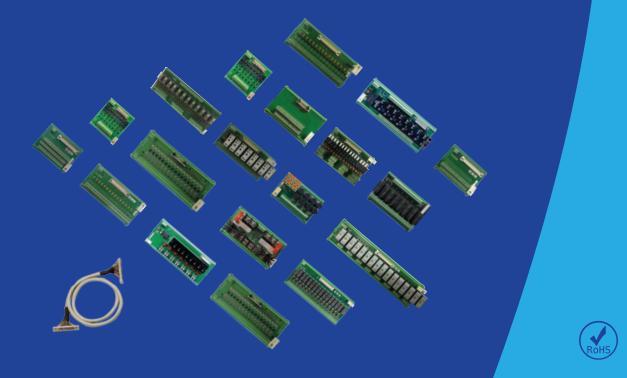
asibus FIM consists of multiple channels (4, 8, 12, 16 etc.) and perform the function of signal onditioning and channel to channel isolation at the input/ output side to generate calibrated and linearly oportional 0 - ±5V, 0 - ±10V, 2 - ±10V 0-20mA, 4-20mA, RTD, Thermocouple, etc. of 2 wire or 4 wire utput signal which is connected to input/ output of discrete system.

ur strong research and development team can design any specific requirement from customers to fulfill e application needs. We have developed various customized field interface module as per the specific quirement of global OEMs.

om Masibus we have a wide range of offering of FIMs product categorized into PASSIVE & ACTIVE Ms.

assive FIMs provides simplified cabling between field interface and I/O modules, it also provides otection of the I/O cards against any abnormality in the field.

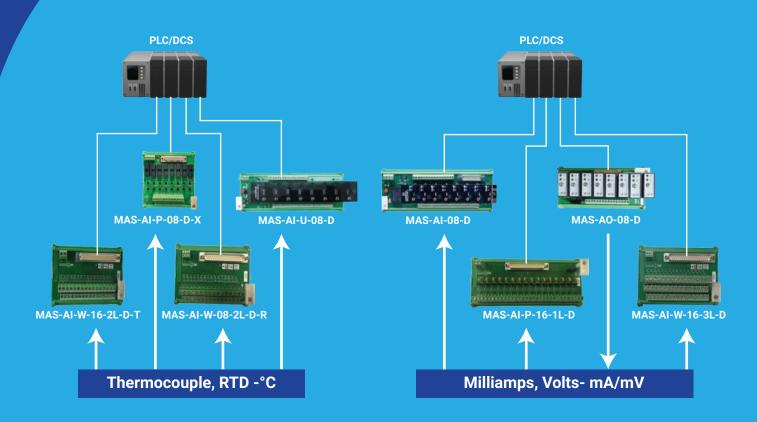
Active FIMs provides signal conversion as well as isolation between field interface and I/O module.



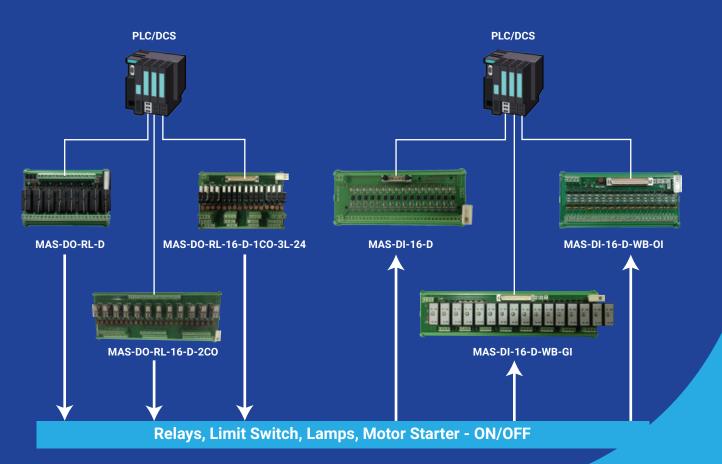
Selection Guide



Analog Signals



Digital Signals



Passive FIMs

Sr. No.	Model No.	Description	Category	Sub Category
1	MAS-P-DXX-M / MAS-P-DXX-F Where XX is - 15/25/37/50	D Sub (PLC/DCS) to Screw Terminals (Field)	Passive	AI, AO, DI, DO
2	MAS-P-DXX-M-P / MAS-P-DXX-F-P Where XX is - 15/25/37/50	D Sub (PLC/DCS) to Screw Terminals (Field) with Resettable Electronic Fuse / Surge Protection	Passive	AI, AO, DI, DO
3	MAS-P-FXX-M / MAS-P-FXX-F Where XX is - 16/20/40/50	FRC (PLC/DCS) to Screw Terminals (Field)	Passive	AI, AO, DI, DO
4	MAS-P-FXX-M-P / MAS-P-FXX-F-P Where XX is - 16/20/40/50	FRC (PLC/DCS) to Screw Terminals (Field) with Resettable Electronic Fuse / Surge Protection	Passive	AI, AO, DI, DO
5	MAS-AI-W-16-3L-D	16 Channel Analog Input FIM Track FIM with Three Tier termination at Field Side	Passive	AI
6	MAS-AI-P-16-1L-D	16 Channel Analog Input FIM Track with Resettable Electronic Fuse with Single Tier Termination at Field Side	Passive	AI
7	MAS-AI-W-08-1L-D-R	8 Channel RTD Input FIM Track with Single Tier Termination at Field Side	Passive	AI
8	MAS-AI-P-08-D-X	8 Channel Analog Input FIM with Fuse Track with Two Tier Termination at Field Sidee	Passive	AI
9	MAS-AI-W-08-2L-D-R	8 Channel RTD Input FIM Track with Two Tier Termi nation at Field Side	Passive	AI
10	MAS-AI-W-16-1L-D-T	16 Channel TC Input FIM Track with Single Tier Termination at Field Side	Passive	AI
11	MAS-AI-W-16-2L-D-T	16 Channel TC Input FIM Track with Two Tier Termination at Field Side	Passive	AI
12	MAS-AO-W-08-2L-D	8 Channel Analog Output FIM Track with Two Tier Termination at Field Side	Passive	AO
13	MAS-AO-P-08-2L-D	8 Channel Analog Output FIM Track with Resettable Electronic Fuse with Two Tier Termination at Field Side	Passive	AO
14	MAS-DI-W-16-2L-D	16 Channel Digital Input FIM Track with Two Tier Termination at Field Side	Passive	DI
15	MAS-DI-P-16-2L-D	16 Channel Digital Input FIM Track With Resettable Electronic Fuse with Termination at Field Side	Passive	DI
16	MAS-DO-W-16-2L-D	16 Channel Digital Output FIM Track with Two Tier Termination at Field Side	Passive	DO
17	MAS-DO-P-16-1L-D	16 Channel Digital Output FIM Track with Resettable Electronic Fuse with Single Tier Termination at Field Side	Passive	DO

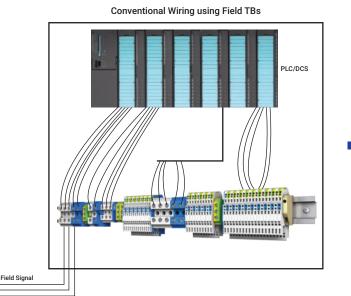
Active FIMs

Sr. No.	Model No.	Description	Category	Sub Category
18	MAS-AI-08-D	8 Channel Isolated Analog Input FIM	Active	AI
19	MAS-AI-16-D	16 Channel Isolated Analog Input FIM	Active	AI
20	MAS-AI-08-D-H	8 Channel Isolated Analog Input FIM with HART	Active	AI
21	MAS-AI-16-D-H	16 Channel Isolated Analog Input FIM with HART		AI
22	MAS-AI-U-08-D	8 Channel Isolated Analog Linearized RTD/TC FIM	Active	AI
23	MAS-AI-R-08-D	8 Channel Isolated Analog RTD FIM	Active	AI
24	MAS-AO-08-D	8 Channel Isolated Analog Output FIM	Active	AO
25	MAS-AO-8-D-H	8 Channel Isolated Analog Output FIM with HART	Active	AO
26	MAS-DI-16-D	16 Channel Digital Input FIM Optically Isolated	Active	DI
27	MAS-DI-16-D-WB-OI	16 Channel Digital Input FIM Optically Isolated with Wire Break Detection	Active	DI
28	MAS-DI-16-D-WB-GI	16 Channel Digital Input FIM Galvanic Isolated with Wire Break Detection	Active	DI
29	MAS-DO-RL-16-D-1CO-1L-24 MAS-DO-RL-16-D-1CO-1L-230	16 Channel Relay FIM 1CO with Fuse on Relay for 24 VDC / 230VAC Contact	Active	DO
30	MAS-DO-RL-08-D-1CO MAS-DO-RL-16-D-1CO	8/16 Channel Relay FIM – 1CO	Active	DO
31	MAS-DO-RL-08-D-2CO MAS-DO-RL-16-D-2CO	8/16 Channel Relay FIM – 2CO	Active	DO
32	MAS-DO-RL-16-D-1CO-3L-24 MAS-DO-RL-16-D-1CO-3L-230	16 Channel Relay FIM 1CO with Fuse on Relay for 24 VDC / 230VAC Contact	Active	DO
33	MAS-DO-RL-16-D-2CO-2L-24 MAS-DO-RL-16-D-2CO-2L-230	16 Channel Relay FIM 2CO with Fuse on Relay for 24 VDC / 230VAC Contact	Active	DO
34	MAS-RS-RL	4/8 Channel Relay Module with RS-485 Communication	Active	DO
35	MAS-DX-08-D	8 Channel AC Input FIM (CT/PT)	Active	DX
36	MAS-FM-07-D	MCC/VFD Feeder Monitoring FIM (3 CT + 3 PT + 1 CBCT)	Active	СВСТ
37	MAS-PD-08-D-X	8 Channel (1 to 5 AMP) Power Distribution Board	Active	PD
38	MAS-DR-08-D	Diode Oring Modules	Active	DR

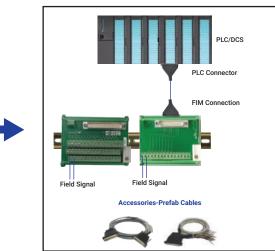
Passive FIM D Sub (PLC/DCS) to Screw Terminals (Field) MAS-P-DXX-M / MAS-P-DXX-F Where XX is - 15/25/37/50

Features

- No. of pins: 15/25/37/50
- Cost reduction- In terms of TB's, space, wiring manpower
- Reduces cable costing 20 core/40 core prefab cable in place of conventional wiring
- Simplicity of wiring by prefab cable
- Reduce installation and assembly time (Just install the FIM on DIN-Rail and connect prefab cable within a minute)



Module Wiring using Masibus Passive FIMs





Passive FIM
D Sub (PLC/DCS) to Screw Terminals (Field) with Resettable Electronic Fuse / Surge Protection
MAS-P-DXX-M-P / MAS-P-DXX-F-P
Where XX is - 15/25/37/50
FIMs available with male/female connector with seperate order code

Features

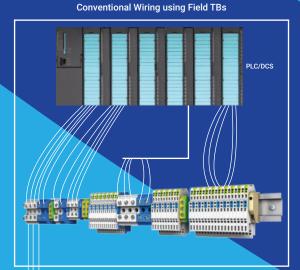
- No. of pins: 15/25/37/50
- Protection: Fuse, MOV (Surge), (Resettable fuse)
- Cost reduction- In terms of TB's, space, wiring manpower
- Reduces cable costing 20 core/40 core prefab cable instead of conventional wiring
- Simplicity of wiring by prefab cable
- Reduce installation and assembly time (Just install the FIM on DIN-Rail and connect prefab cable within a minute)
- Available for DC Voltage & AC voltage separately

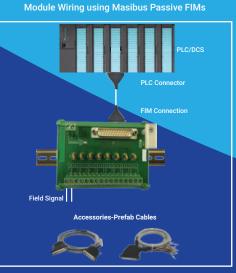
Dimensions in mm:	
For MAS-P-D15-M-P-S / MAS-P-D15-F-P-S	90(L) x 90(W) x 70(D)

For MAS-P-D25-M-P-S / MAS-P-D25-F-P-S	150(L) x 90(W) x 70(D)
For MAS-P-D37-M-P-S / MAS-P-D37-F-P-S	200(L) x 90(W) x 70(D)
For MAS-P-D50-M-P-S / MAS-P-D50-F-P-S	275(L) x 90(W) x 70(D)



Effective Altenative to End to End Cabling







 For MAS-P-D25-M-S / MAS-P-D25-F-S
 150(L) x 90(W) x 70(D)

 For MAS-P-D37-M-S / MAS-P-D37-F-S
 200(L) x 90(W) x 70(D)

 For MAS-P-D50-M-S / MAS-P-D50-F-S
 275(L) x 90(W) x 70(D)

For MAS-P-D15-M-S / MAS-P-D15-F-S 90(L) x 90(W) x 70(D)

FIMs available with male/female connector with seperate order code

Dimensions in mm:

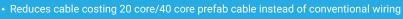
Effective Altenative to End to End Cabling

Passive FIM FRC (PLC/DCS) to Screw Terminals (Field) MAS-P-FXX-M / MAS-P-FXX-F Where XX is - 16/20/40/50

Dimensions in mm:

For MAS-P-F16-M / MAS-P-F16-F For MAS-P-F20-M / MAS-P-F20-F For MAS-P-F40-M / MAS-P-F40-F For MAS-P-F50-M / MAS-P-F50-F

90(L) x 90(W) x 70(D) 150(L) x 90(W) x 70(D) 200(L) x 90(W) x 70(D) 275(L) x 90(W) x 70(D)



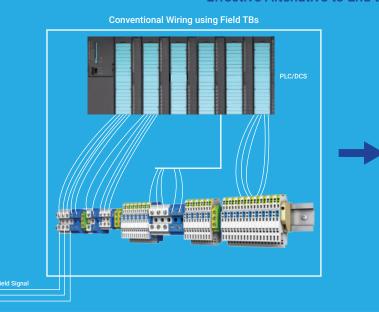
Cost reduction- In terms of TB's, space, wiring manpower

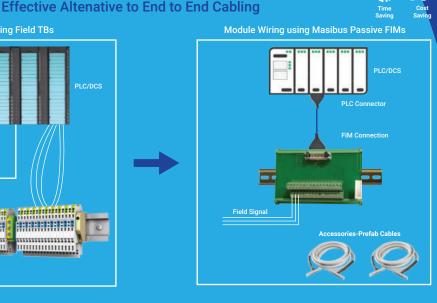
• Simplicity of wiring by prefab cable

• No. of pins: 16/20/40/50

Features

• Reduce installation and assembly time (Just install the FIM on DIN-Rail and connect prefab cable within a minute)





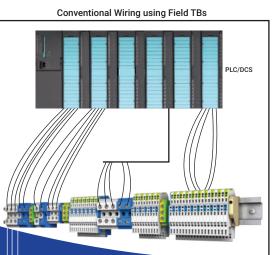
Passive FIM

FRC (PLC/DCS) to Screw Terminals (Field) with Resettable Electronic Fuse / Surge Protection MAS-P-FXX-M-P / MAS-P-FXX-F-P FIMs available with male/female connector with seperate order code

Where XX is - 16/20/40/50

Features

- No. of pins: 16/20/40/50
- Protection: Fuse, MOV (Surge), (Resettable fuse)
- · Cost reduction- In terms of TB's, space, wiring manpower
- Reduces cable costing 20 core/40 core prefab cable instead of conventional wiring
- · Simplicity of wiring by prefab cable Reduce installation and assembly time (Just install the FIM on DIN-Rail and connect prefab cable within a minute)
- · These FIMs are available with electronic resettable fuse for input/output protection



Effective Altenative to End to End Cabling

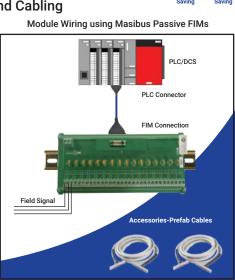
Dimensions in mm:

For MAS-P-F16-M-P / MAS-P-F16-F-P

For MAS-P-F20-M-P / MAS-P-F20-F-P

For MAS-P-F40-M-P / MAS-P-F40-F-P

For MAS-P-F50-M-P / MAS-P-F50-F-P





90(L) x 90(W) x 70(D)

150(L) x 90(W) x 70(D)

200(L) x 90(W) x 70(D)

275(L) x 90(W) x 70(D)

Passive FIM 16 Channel Analog Input FIM Track FIM with Three Tier termination at Field Side MAS-AI-W-16-3L-D

Features

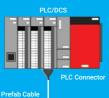
- No. of channels: 16
- Input: (Field side) 4-20mA (2/4 Wire)/2-10 VDC
- Output: (PLC/DCS side) 4-20mA (2 Wire)/2-10 VDC
- Current per channel 0.5A max.
- Surge protection: upto2KV
- Termination at field side: Screw type, max. 2.5 mm² conductor
- Dimensions in mm: 110 x 90 x 70 mm (H x W x D)

Prefab Cable

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FIM Connection

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Passive FIM 16 Channel Analog Input FIM Track with (Resettable Electronic Fuse) with Single Tier Termination at Field Side MAS-AI-P-16-1L-D

2/4 Wi

Features

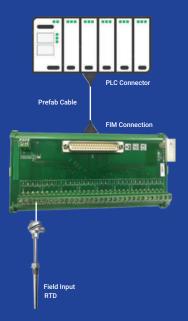
- No. of channels: 16
- Input: (Field side) 4-20mA (2/4 Wire)
- Output: (PLC/DCS side) 4-20mA (2 Wire)
- Short circuit protection: Channel wise short circuit protection by electronically resettable fuse
- Surge protection: Up To 2KV
- Termination at field side: Screw type, max. 2.5 mm² conductor
- Dimensions in mm: 180 x 90 x 70 mm (H x W x D)

Passive FIM 8 Channel RTD Input FIM Track with Single Tier Termination at Field Side MAS-AI-W-08-1L-D-R

Features

2/4 Wi

- No. of channels: 8
- Input: (Field side) RTD, 3/4 Wire
- Output: (PLC/DCS side) RTD, 3/4 Wire
- Current per channel 0.5A max.
- Surge protection: upto2KV
- Termination at field side: Screw type, max. 2.5 mm² conductor
- Dimensions in mm: 180 x 90 x 70 mm (H x W x D)

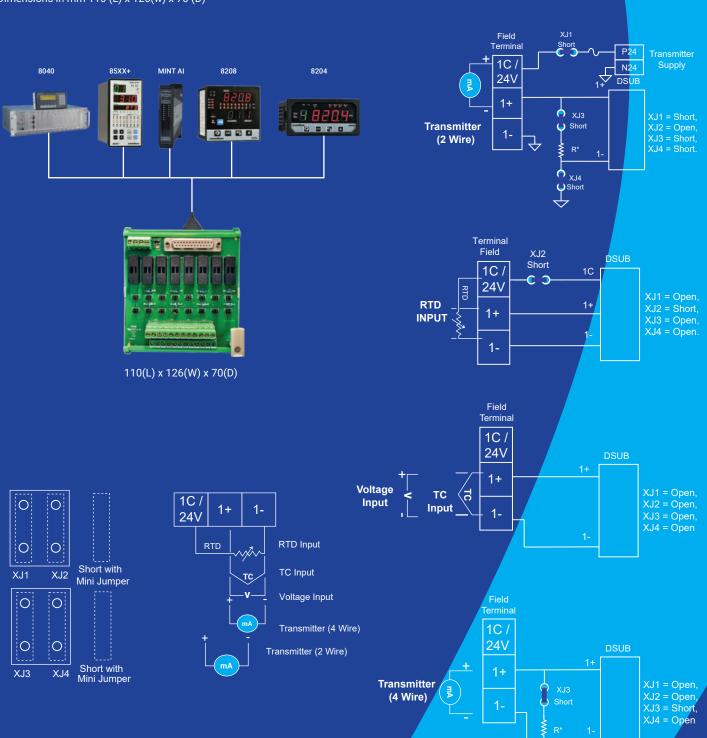




Passive FIM 8 Channel Analog Input FIM with Fuse Track with Two Tier Termination at Field Side MAS-AI-P-08-D-X

Masibus Product	Resistance
MINT-AI	50Ω
85XX+	250Ω
8040	250Ω
8204 / 8208	100Ω

- Universal input current (2 wire / 4 wire) / voltage / RTD / thermocouple Selection of each channel using hardware jumpers
- Fuse 50mA each channel
- Resistance selection for Masibus Products MINT-AI / 85XX+ / 8040 / 8204 / 8208
- Compact in design
- Reduce installation and assembly time (Just install the FIM on DIN-Rail and connect prefab cable within a minute)
- Dimensions in mm 110 (L) x 126(w) x 70 (D)

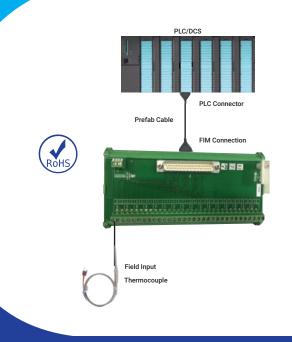


Passive FIM 8 Channel RTD Input FIM Track with Two Tier Termination at Field Side MAS-AI-W-08-2L-D-R

Features

- No. of channels: 8
- Input: (Field side) RTD, 3/4 Wire
- Output: (PLC/DCS side) RTD, 3/4 Wire
- Current per channel 0.5A max.
- Surge protection: upto2KV
- Termination at field side: Screw type, max. 2.5 mm² conductor
- Reduce the size of the module for panels space utilization by two tier terminal
- Dimensions in mm: 110 x 90 x 70 mm (H x W x D)





Passive FIM 16 Channel TC Input FIM Track with Single Tier Termination at Field Side MAS-AI-W-16-1L-D-T

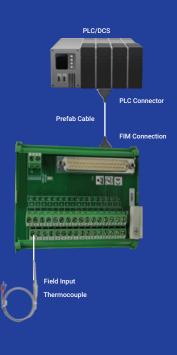
Features

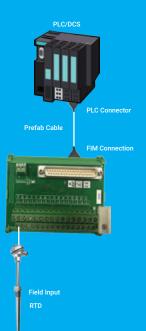
- No. of channels: 16
- Input: (Field side) Thermocouple
- Output: (PLC/DCS side) Thermocouple
- Current per channel 0.5A max.
- Surge protection: upto2KV
- Termination at field side: Screw type, max. 2.5 mm² conductor
- Dimensions in mm: $180 \times 90 \times 70 \text{ mm} (H \times W \times D)$

Passive FIM 16 Channel TC Input FIM Track with Two Tier Termination at Field Side MAS-AI-W-16-2L-D-T

- No. of channels: 16
- Input: (Field side) Thermocouple
- Output: (PLC/DCS side) Thermocouple
- Current per channel 0.5A max.
- Surge protection: upto2KV
- Termination at field side: Screw type, max. 2.5 mm² conductor
- Reduce the size of the module for panels space utilization by two tier terminal
- Dimensions in mm: 110 x 90 x 70 mm (H x W x D)





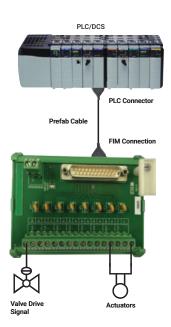


Passive FIM 8 Channel Analog Output FIM Track with Two Tier Termination at Field Side MAS-AO-W-08-2L-D

Features

- No. of channels: 16
- Input (PLC/DCS side) 4-20mA
- Output (Field side) 4-20mA
- Current per channel 0.5A max.
- Surge protection: upto2KV
- Reduce the size of the module for panels space utilization by two tier terminal
- Dimensions in mm: 85 x 90 x 70 mm (H x W x D)





Passive FIM 8 Channel Analog Output FIM Track with Resettable Electronic Fuse with Single Tier Termination at Field Side MAS-AO-P-08-1L-D

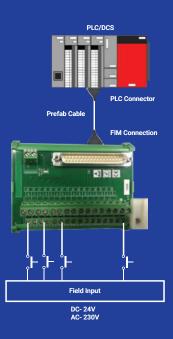
Features

- No. of channels: 8
- · Input (PLC/DCS side) 4-20mA
- Output (Field side) 4-20mA
- Current per channel 0.5A max.
- · Short circuit protection: Channel wise 30mA (Resettable type fuse)
- Surge protection: upto2KV
- Dimensions in mm: 110 x 90 x 70 mm (H x W x D)

Passive FIM 16 Channel Digital Input FIM Track with Two Tier Termination at Field Side MAS-DI-W-16-2L-D

Features

- No. of channels: 16
- Input: (Field side) 24VDC
- Output: (PLC/DCS side) 24VDC
- Current per channel 0.5A max.
- Surge protection: upto2KV
- Termination at field side: Screw type, max. 2.5 mm 2 conductor
- Dimensions in mm: 110 x 90 x 70 mm (H x W x D)





PLC C

FIM Connection

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Passive FIM 16 Channel Digital Input FIM Track With Resettable Electronic Fuse with Termination at Field Side MAS-DI-P-16-1L-D

Features

- No. of channels: 16
- Input: (Field side) 24VDC
- Output: (PLC/DCS side) 24VDC
- Current per channel 0.5A max.
- Surge protection: upto2KV
- Termination at field side: Screw type, max. 2.5 mm² conductor
- Dimensions in mm: 180 x 90 x 70 mm (H x W x D)

PLC/DCS

Prefab Cable

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PLC Connecto

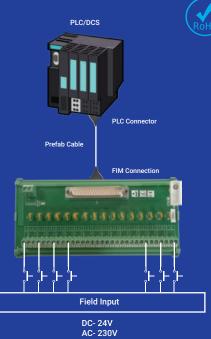
FIM Connection

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Motor

Digital O/P On/Off



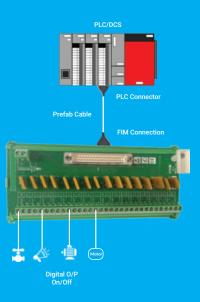
Passive FIM 16 Channel Digital Output FIM Track with Two Tier Termination at Field Side MAS-DO-W-16-2L-D

Features

- No. of channels: 16
- Input: (PLC/DCS side) 24VDC
- Output: (Field side) 24VDC
- Current per channel 0.5A max.
- Surge protection: upto2KV
- Termination at field side: Screw type, max. 2.5 mm² conductor
- Dimensions in mm: $180 \times 90 \times 70 \text{ mm} (H \times W \times D)$

Passive FIM 16 Channel Digital Output FIM Track with Resettable Electronic Fuse with **MAS-DO-P-16-1L-D**

- No. of channels: 16
- Input: (PLC/DCS side) 24VDC
- Output: (Field side) 24VDC
- Current per channel 0.5A max.
- Short circuit protection: Channel wise 0.5A (Resettable type fuse)
- Surge protection: upto2KV
- Termination at field side: Screw type, max. 2.5 mm² conductor
- Dimensions in mm: 180 x 90 x 70 mm (H x W x D)





Active FIM 8 Channel Isolated Analog Input FIM MAS-AI-08-D

Cost-Effective Solutions for Field Signal Isolation

PLC/DCS

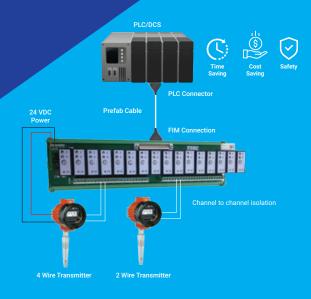
Prefab Cable

Features

- No. of channels: 8
- Input: (Field side): 0/4-20 mA, 0/1-5VDC, 0-10VDC
- Output: (PLC/DCS side): 0/4-20 mA, 0/1-5VDC, 0-10VDC
- Short circuit protection: 25 mA ± 5% short circuit current protection in transmitted power supply
- Signal monitoring: LED (Red) for under / over / open indication (Input side)
- + Load driving capacity/ channel: Up to 600 Ω
- Galvanic isolation: 1.5 KV AC, channel wise Input to output, channel to channel (Input side), input to power supply (DC24V)
- Dimensions in mm: 225(L) x 90(W) x 90(D)



Cost-Effective Solutions for Field Signal Isolation



Active FIM 16 Channel Isolated Analog Input FIM MAS-AI-16-D

Features

• No. of channels: 16

24 VDC Power

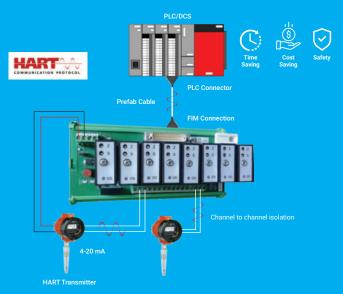
- Input: (Field side) 4-20mA (2/4 Wire)
- Output: (PLC/DCS side) 4-20mA (4 Wire)
- Short circuit protection: 25 mA ± 5% short circuit current protection in transmitted power supply
- Signal monitoring: LED (Red) for under / over / open indication (Input side)
- * Load driving capacity/ channel: Up to 600 $\ensuremath{\Omega}$
- Galvanic isolation: 1.5 KV AC, channel wise Input to output, channel to channel (Input side), input to power supply (DC24V)
- Dimensions in mm: 300 x 90 x 95 mm (H x W x D)

Active FIM 8 Channel Isolated Analog Input FIM with HART MAS-AI-08-D-H

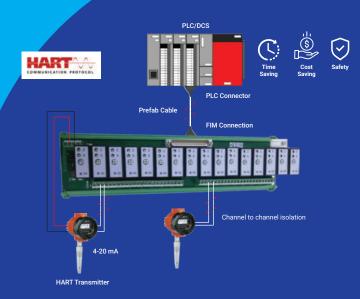
Features

- No. of channels: 8
- Input: (Field side) 4-20mA (2/4 Wire)
- Output: (PLC/DCS side) 4-20mA (4 Wire)
- Short circuit protection: 25 mA ± 5% short circuit current protection in transmitted power supply
- Signal monitoring: LED (Red) for under / over / open indication (Input side)
- + Load driving capacity/ channel: Up to 500 $\ensuremath{\Omega}$
- Galvanic isolation: 1.5 KV AC, channel wise Input to output, channel to channel (Input side), input to power supply (DC24V)
- HART communication
- Dimensions in mm: 225(L) x 90(W) x 90(D)

Cost-Effective Solutions for Field Signal Isolation with HART



Cost-Effective Solutions for Field Signal Isolation with HART



Active FIM

8 Channel Isolated Analog Linearized RTD/TC FIM MAS-AI-U-08-D

Features

- No. of channels: 8
- Input: (Field side): For linear type: 0/4-20 mA, 0/1-5VDC, 0-10VDC For: RTD/TC: Input: RTD Pt100 and thermocouple
 - (J,K,T,E,R,S,N & B)
- Each channel is configurable for input type
- Output: (PLC/DCS side): 0/4-20 mA, 0/1-5VDC, 0-10VDC
- 24VDC @25mA transmitter power supply
- LED indication for signal over / under
- 3-Way isolation for analog signals / channel to channel isolation 1.5 KV AC
- +/- 0.1% accuracy across span
- Output direction: direct or reverse
- Zero and span calibration possible for each channel through the mini USB port
- Dimensions in mm: 225(L) x 90(W) x 90(D)

Cost Saving:

- Thermocouple/RTD card at PLC/DCS end can be replaced by normal 4-20 mA card by using this FIMs- Minimum cost saving per 8 channel shall be approximately 35K/45K INR.
- Combination of RTD + Thermocouple (anytype) can be connected to this FIMs hence reducing the requirement of multiple RTD/Thermocouple card at PLC/DCS end- Minimum cost saving 65K to 95K INR per 8 channel with combination input
- These FIMs gives channel to channel isolation for PLC/DCS cards hence saving cost 45K to 55K each channel



Active FIM

16 Channel Isolated Analog Input FIM with HART MAS-AI-16-D-H

Features

- No. of channels: 16
- Input: (Field side) 4-20mA (2/4 Wire)
- Output: (PLC/DCS side) 4-20mA (4 Wire)
- Short circuit protection: 25 mA ± 5% short circuit current protection in transmitted power supply
- Signal monitoring: LED (Red) for under / over / open indication (Input side)
- + Load driving capacity/ channel: Up to 500 Ω
- Galvanic isolation: 1.5 KV AC, channel wise
 Input to output, channel to channel (Input side), input to power supply (DC24V)
- HART communication
- Dimensions in mm: 300 x 90 x 95 mm (H x W x D)

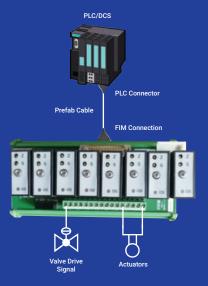
Reduce PLC/DCS Costs with Signal Conditioners -Temperature Measurement Applications



Active FIM 8 Channel Isolated Analog RTD FIM MAS-AI-R-08-D

- No. of channels: 8
- Input: (Field side) 3/4 wire RTD Pt100
- Output: (PLC/DCS side) 3/4 wire RTD Pt100
- Signal monitoring: LED (Red) for open/short circuit protection/burnout
- Load driving capacity/ channel: Up to 600 $\boldsymbol{\Omega}$
- Galvanic isolation: 1.5 KV AC, input to output channel to channel (Input side) - Input to power supply (DC24V)
- Dimensions in mm: 180 x 90 x 70 mm (H x W x D)

Reduce System Solution Cost with Signal Conditioner



Active FIM 8 Channel Isolated Analog Output FIM MAS-AO-08-D

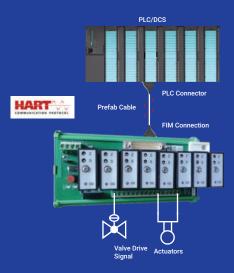
Features

- No. of channels: 8
- Input (PLC/DCS side) 4-20mA/0-20 mA/ 0-5 VDC/0-10 VDC & 1-5 VDC
- Output (Field side) 4-20mA/0-20 mA/ 0-5 VDC/0-10 VDC & 1-5 VDC
 Voltage: 0-5 VDC/0-10 VDC & 1-5 VDC
- Signal monitoring: LED (Red) for under / over /open indication (Output side)
- + Load driving capacity/ channel: Up to 750 Ω
- Galvanic isolation: 1.5 KV AC, input to output- channel to channel (Output side) Output to power supply (DC24V)
- Dimensions in mm: 180 x 90 x 95 mm (H x W x D)

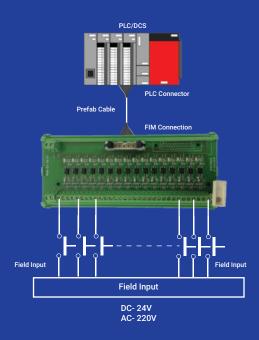
Active FIM 8 Channel Isolated Analog Output FIM with HART MAS-AO-8-D-H

Features

- No. of channels: 8
- Input (PLC/DCS side) 4-20mA
- Output (Field side) 4-20mA
- Signal monitoring: LED (Red) for under / over / open indication (Output side)
- Load driving capacity/ channel: Up to 500 $\boldsymbol{\Omega}$
- Galvanic isolation: 1.5 KV AC, input to output Channel to channel
 (Output side) Output to power supply (DC24V)
- HART communication
- Dimensions in mm: 180 x 90 x 95 mm (H x W x D)



Translate and Isolate AC/DC Field Voltages to 24V Signals



Active FIM 16 Channel Digital Input FIM Optically Isolated MAS-DI-16-D

- No. of channels: 16
- Input (Field Side): 110/230 VAC, 12/24/48/110/220 VDC
- Output (PLC/DCS Side): Open collector, source or sink
- Signal healthy indication for each channel
- Optical islolation between input to output
- Output option with FRC or D-type
- Translate and isolate AC/DC field voltages to 24V signals
- Dimensions in mm: 200(L) x 90(W) x 60(D)



DC- 24V

Active FIM 16 Channel Digital Input FIM Gelvenic Isolated with Wire Break Detection

MAS-DI-16-D-WB-GI

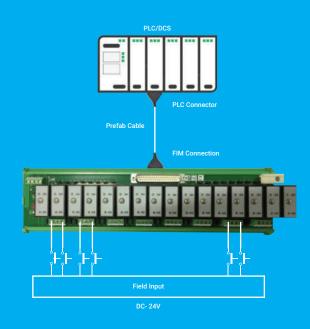
Features

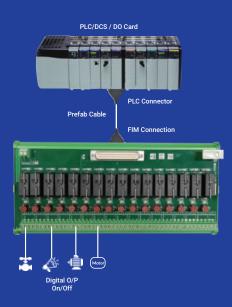
- No. of channels: 16
- Input (Field side): 24VDC
- Output (PLC/DCS side): 24VDC
- Signal monitoring: (Each channel wise):
- Signal healthy status: LED (Green)
- For short circuit: LED (Red)
- Wire break monitoring (Field side): LED (Red)
- Wire break monitoring: <1 mA at output side
- Operating current: <10 mA / channel
- Short circuit protection: provided, 120 mA
- Optical isolation: 1.5KV AC, channel wise
 - Input to output
 - Channel to channel (Input side)
- Input to power supply (DC24V)
- High signal (0 1): > 15V DC
- Low signal (1 0): < 13V DC
- Dimensions in mm: 300 x 90 x 95 mm (H x W x D)

Active FIM 16 Channel Digital Input FIM Optically Isolated with Wire Break Detection MAS-DI-16-D-WB-OI

Features

- No. of channels:16
- Input (Field side): 24VDC
- Output (PLC/DCS side): 24VDC
- Signal monitoring: (Each channel wise):
 - Signal healthy status: LED (Green)
 - For short circuit: LED (Red)
 - Wire break monitoring (Field side): LED (Red)
- Wire break monitoring: <1 mA at output side
- Operating current: <10 mA / channel
- Short circuit protection: Provided, 120 mA
- Optical isolation: 1.5KV AC, channel wise input to output
- High signal (0 1): > 15V DC
- Low signal (1 0): < 13V DC
- Dimensions in mm: 180 x 90 x 95 mm (H x W x D)

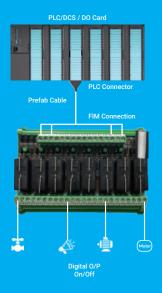




Active FIM 16 Channel Relay FIM 1CO with Fuse on Relay Pole for 24 VDC / 230VAC Contact MAS-DO-RL-16-D-1CO-1L-24 / MAS-DO-RL-16-D-1CO-1L-230

- No. of channels: 16
- Input: (PLC/DCS side) 24VDC
- Output: (Field side) 24VDC/ 230VAC @ 5A
 - LED (Green) for relay 'ON'
 - LED (Red) for short circuit protection
- Galvanic isolation: 1.5KV AC input to output
- Protection: Field side 5A normal fuse
- Dimensions in mm: 270 x 126 x 70 mm (H x W x D)

Driving Digital Output/Interfacing DO with PLC/DCS (DO Cards)



Active FIM 8/16 Channel Relay FIM – 1CO MAS-DO-RL-08-D-1CO MAS-DO-RL-16-D-1CO

Features

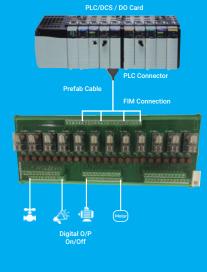
- No. of channels: 08/16
- Input: (PLC/DCS side) 5VDC, 12VDC, 24VDC and 48VDC
- Output: (Field side) 230VAC@5A, 30VDC@5A
- LED (Green) for relay 'ON'
- Galvanic isolation: 1.5KV AC input to output
- Freewheeling diode across coil for protection
- Jumper setting for positive / negative looping
- Option for 1CO or 2 CO
- Pluggable relays
- Dimensions in mm: 128x 90x 60 (8 ch.) / 252x 90x 60 (16 ch.)

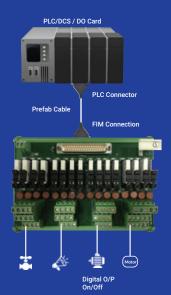
Active FIM

8/16 Channel Relay FIM – 2CO MAS-DO-RL-08-D-2CO Dimensions in mm: 128x 126x 75 (8 ch.)

MAS-DO-RL-16-D-2CO

Dimensions in mm: 252x 126x 75 (16 ch.)





Active FIM 16 Channel Relay FIM 1CO with Fuse on Relay Pole for 24 VDC / 230VAC Contact MAS-DO-RL-16-D-1CO-3L-24 / MAS-DO-RL-16-D-1CO-3L-230

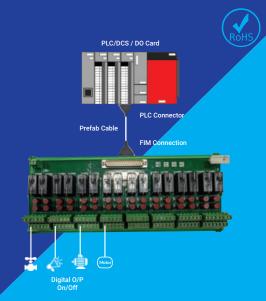
- No. of channels: 16
- Input: (PLC/DCS side) 24VDC
- Output: (Field side) 24VDC/ 230VAC @ 5A
 - LED (Green) for relay 'ON'
 - LED (Red) for short circuit protection
- Galvanic isolation: 1.5KV AC input to output
- Protection: Field side 5A normal fuse
- Dimensions in mm: 180 x 126 x 70 mm (H x W x D)



Active FIM 16 Channel Relay FIM 2CO with Fuse on Relay Pole for 24 VDC / 230VAC Contact MAS-DO-RL-16-D-2CO-2L-24 / MAS-DO-RL-16-D-2CO-2L-230

Features

- No. of channels: 16
- Input: (PLC/DCS side) 24VDC
- Output: (Field side) 24VDC/230VAC@5A
 - LED (Green) for relay 'ON'
 - LED (Red) for short circuit protection
- Galvanic isolation: 1.5KV AC input to output
- No. of contacts: Two
- Protection: Field side 5A normal fuse
- Dimensions in mm: 300 x 126 x 70 mm (H x W x D)





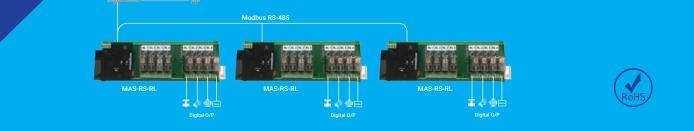
PLC/DCS

Driving DO/Relay Output Through Modbus RS-485

Active FIM Relay - RS - Communication (MAS-RS-RL)

Features

- No. of channels: 4/8
- Input: (PLC/DCS side) 24VDC
- Output: (Field side) 24VDC/230VAC @ 5A
- Communication: RS-485 (2 Wire)- Modbus RTU protocol
- Dimensions in mm:
 - For 8 channel: 246 (L) x 90 (W) x 70 (D)
 - For 4 channel: 158 (L) x 90 (W) x 70 (D)



Active FIM 8 Channel AC Input FIM (CT/PT) MAS-DX-08-D

Features

- Multi-channel configurations
- 8 Ch CT/ PT or Combination of CT/PT Inputs
- Input (Field Side): Current: 0-5A AC, 0-1A AC, 0-300mA AC
 - Voltage: 0-150VAC ,0-300VAC, 0-450VAC
- Output (PLC/DCS side): 4-20 mA, 0/1-5VDC, 0-10VDC
- 3-Way isolation for analog signals / channel to channel isolation
- Independent zero & span for each channel
- Re-Transmission to interface with SCADA/PLC/DCS
- Dimensions in mm: 300(W) x 126(H) X 90(D) mm

Line Voltage / Current, Earth Leakage Current Measurement & Protection

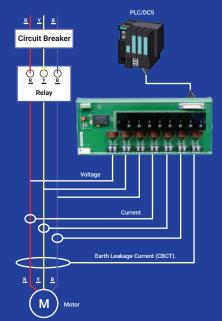


Active FIM MCC/ VFD Feeder Monitoring FIM (3 CT+3 PT+1 CBCT) MAS-FM-07-D

Features

- Multi-Channel configurations
- Wide range of AC inputs and DC outputs
- Input (Field Side): Current: 0-5A AC, 0-1A AC, 0-300mA AC, 0 10mA
 Voltage: 0-150VAC, 0-300VAC, 0-450VAC
- Output (PLC/DCS Side): 4-20 mA, 0/1-5VDC, 0-10VDC
- 3-Way isolation for analog signals / channel to channel isolation
- Independent zero & span for each channel
- Re-Transmission to interface with SCADA/PLC/DCS
- Dimensions in mm: 275(W) x 126(H) X 90(D) mm





8 Channel (1 to 4 AMP) Power Distribution Board MAS-PD-08-D-X

Features

- Incoming feeder: 01
- Incoming feeder monitoring: LED (Green) for healthy status
- Outgoing feeders: 08
- Outgoing feeder fuse rating: 4A
- Current per outgoing feeder: 4A
- Outgoing feeder fuse monitoring: LED (Green) for healthy status,
- LED (Red) for blown fuse status
- Diagnostic signal: Common fault signal available as potential free O/P for all channel
- Dimensions in mm: 130 x 90 x 80 mm (H x W x D)

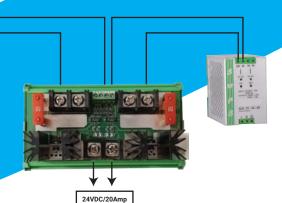


Diode Oring Modules MAS-DR-08-D-X

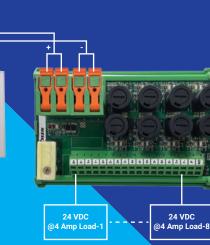
Diode oring modules are used when two smps are connected in parallel (Redundancy), available upto 80 Amp

Features

- Operating voltage: 24VDC
- Module side termination: Barrier connector
- · Field side termination: Barrier connector
- Mounting: Universal Din-Rail 35 mm mountable
- Used for decoupling the incoming redundant 24V DC power supply feeders
- Suitable for powering system DCS cabinets
 (Basic cabinet, extension & field Interface cabinet)
- Dimensions in mm: 150 x 90 x 70 mm (H x W x D)







031-70-



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