

1008S Flow Indicator Totaliser

Input Type	Range
0 to 20 mA	0 to 30000
4 to 20 mA	
0 to 5 V	
1 to 5 V	
*Pulse Input	
Integrated/ Batch Total	0 to 999999

Table 1.1

SPECIFICATIONS

NUMBER OF INPUTS	1 with Optional 2 & 3
ACCURACY	± 0.25% of full scale ± 1 Count , **0.45 % - for Integrated/ Batch Total
BURN OUT DETECTION	Available for 1 to 5VDC, 4 to 20 mA, 0 to 10 KHz.
INPUT RESISTANCE	<ul style="list-style-type: none"> 250 Ohms Internal for current Input 320K Ohms for Voltage Input
ALLOWABLE SIGNAL SOURCE RESISTANCE	DC input voltage: 1KΩ or less. Effect from allowable signal source Resistance: 0.031 % / 100Ω or less
ALLOWABLE INPUT VOLTAGE	DC voltage: ±20V DC
NOISE REJECTION RATIO	Common Mode: > 100db Normal mode: > 40db
RESPONSE TIME	Input to relay o/p: < 1 second. Input to Analog o/p: < 1 second or less, 63 % (10 - 90%) (Time required for o/p to reach 63% of the maximum excursion when PV

	changes from 10% to 90%)
RESOLUTION	16 bit
POLARITY PROTECTION	Not provided
MEMORY BACKUP	EEPROM

Loop Power Supply Specification

LOOP POWER SUPPLY	24VDC ± 5% @ 50mA
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Retransmission Output

NUMBER OF OUTPUTS	1
OUTPUT SIGNALS	4 to 20 mA DC
LOAD RESISTANCE	500Ω or less
OUTPUT ACCURACY	± 0.25% of full scale +1 count
RESOLUTION	12 bits (5uA)

Contact Input (Digital input)

NO OF INPUTS	4
USAGE	Input 1 : Stop Batch Input 2 : Integration total zero(Therefore Batch total and roll count will be zero) Input 3 : Start Batch Input 4 : Batch total zero
INPUT TYPE	Non- voltage contact input or transistor open collector input
INPUT CONTACT CAPACITY	12VDC,10mA or more (for non - voltage contact input)
ON/ OFF DETERMINATION	<ul style="list-style-type: none"> For non-voltage contact input ON = contact resistance of 1KΩ or less, OFF = contact resistance of 20KΩ or more For transistor contact input ON = 2V or less OFF = leak current of 100µA or less
MINIMUM RETENTION TIME FOR STATUS DETECTION	About 1 Second

Contact Outputs

NUMBER OF OUTPUTS	4 (2 Flow alarm relays, 2 Batch relays)
USAGE	Flow alarm / Batch relay
RELAY CONTACT	3(Common, NO, NC)

TERMINAL RELAY CONTACT RATING	250VAC/5Amps
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Communication Specification

PROTOCOL STANDARD	Modbus RTU serial
MAX. COMMUNICATION DISTANCE	EIA RS-485
COMMUNICATION METHOD	1200 mtrs. (For 9600 bps RS 485)
DATA FRAME	2 wire half duplex (RS 485)
COMMUNICATION RATE	N, 8, 1
MAX. CONNECTABLE CONTROLLERS/ INDICATOR	9600, 19200 bps
ADDRESS RANGE	32
	1 to 99

Display Unit Specification

PROCESS VALUE DISPLAY	0.56" 5 digit 7-segment red display
INTEGRATED TOTAL DISPLAY	0.40" 8 digit 7-segment red display
PARAMETER DISPLAY	Same integrated total display
STATUS INDICATING LAMP	Red LED's

Power Supply Specification

POWER SUPPLY	110 to 230 VAC, 50Hz ; 24VDC(optional)
POWER CONSUMPTION	<10Va
WITHSTANDING VOLTAGE	<ul style="list-style-type: none"> Between primary terminal and secondary terminal : 1500VAC(For 1 min) Between primary terminal and ground terminal : 500VDC(for 1 min) Between ground terminal and Secondary terminal: 500V AC (for 1 minute). (Primary terminal: Power supply, relay output) (Secondary terminal: Analog input/output signal terminals, contact input terminal)

Signal Isolation Specifications

ISOLATION RESISTANCE	Between power supply terminal and ground terminal: 500 VDC, 50MΩ
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MEASURED INPUT TERMINAL	Isolated from other input/output terminals. Not isolated from 24Vdc supply (Transmitter power supply) and internal circuit.
24V DC SUPPLY FOR TRANSMITTER	Not isolated from the measured input terminal & internal circuit, isolated from other input/output terminals.
RETRANSMISSION OUTPUT TERMINAL	Isolated from other input/output terminals and internal circuit.
CONTACT INPUT TERMINAL	Isolated from other input/output terminals and internal circuit.
RELAY CONTACT O/P TERMINAL (DIGITAL INPUT)	Isolated from other input /output terminals and internal circuit.
RS-485 COMMUNICATION TERMINAL	Isolated from other input/output terminals and internal circuit.
POWER SUPPLY TERMINAL	Isolated from other input / output terminals and internal circuit.
GROUND TERMINAL	Isolated from other input/output terminals and internal circuit.

Environmental Specification

OPERATING TEMPERATURE	0 to 55°C
STORAGE TEMPERATURE	0 to 70°C
HUMIDITY	30 to 90% RH (Noncondensing)
WARM UP TIME	>10 Minute
EFFECT OF AMBIENT TEMPERATURE	For Voltage Input: ± 0.005% of FS/ °C or less For analog output: ± 0.010% of FS/ °C or less

Alarm Specification

ALARM TYPES	Flow high limit, Flow low limit
BATCHING ALARM	Pre warn and set point
SETTING RANGES FOR PROCESS VALUE ALARMS	Flow (PV) Alarms: Min = Zero of individual I/P type Max = Span of individual I/P type

Display Specification

PV DISPLAY	5 digit red 7 segment display for flow rate
INTEGRATED TOTAL	8 digit red 7 segment display for integrated total
PARAMETER DISPLAY	Same 8 digit red 7 segment display integrated total
STATUS DISPLAY	Red LEDs (for alarm & Batch)

Other Specification

SQUARE ROOT EXTRACTION	Applicable
DIGITAL FILTER	Applicable
TIME BASE UNIT	Second, minute, hour, day
CONVERSION FACTOR	0.00 to 99.99
FIVE POINT LINEARIZATION	Applicable
PULSE OUT PUT	Maximum pulse: 20 pulses/Sec. Excitation Voltage: <24Vdc with maximum 10 mAdc
LOW FLOW CUT OFF	Applicable

MOUNTING DETAILS

- **Structure:** Front fascia IP54 complied(not certified), Enclosure GP (IP20)
- **Body construction:** Polycarbonate plastic.
- **Case color:** Dark grey
- **Weight:** 0.45Kg
- **Instrument Dimension:** 96 W* 96H*125D max behind panel with terminal (all in mm)
- **Mounting Method:** Panel mounting
- **Panel cut-out:** 92W* 92H (all in mm)
- **Wiring:** 2.5sq.mm
- **Standard Accessories:** 2 mounting clamp

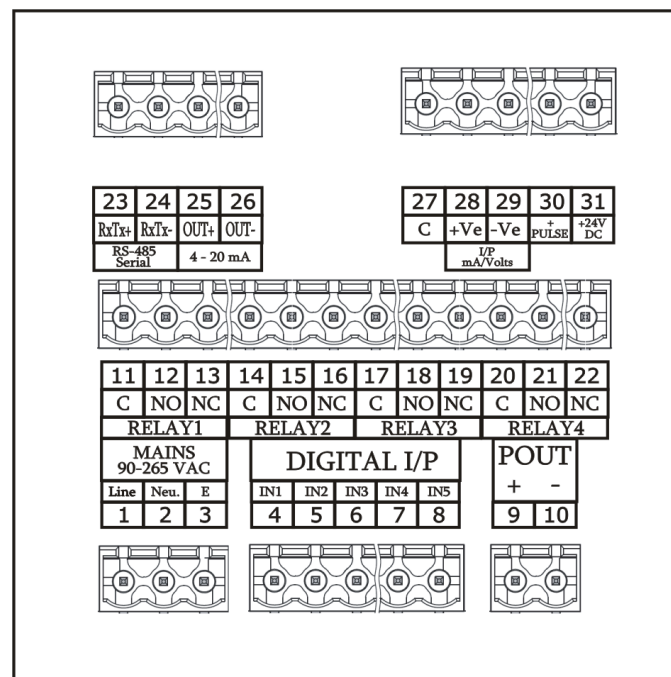
FRONT PANEL DESCRIPTION

Name of Part	Function
	1. It will allow user to enter in EDIT mode, when instrument is in RUN mode. 2. It will scroll menu and submenu When it is enabled. 3. It will save edited data.
	1. It will enter into the submenu, when main menu is enabled and shows submenu's value. 2. It will select the digit to modify, when value is edited. 3. It will start batch, if pressed, when IT & BT are being displayed

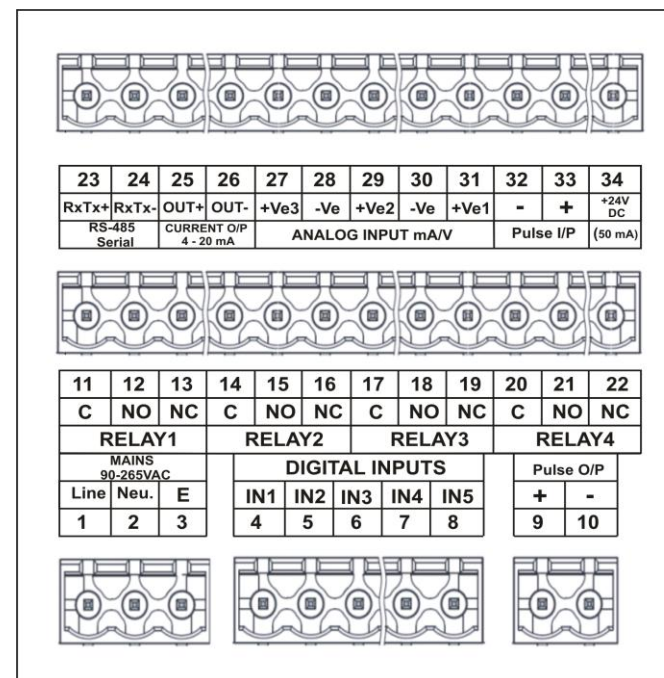
	1. It will increment value of digit selected or constant selected. 2. It will stop batch, if pressed, when BT/IT are being displayed. 3. For Pause batch press stop key for 1 second. 4. If we press stop key for 3 second then batch becomes zero.
	1. It will escape to previous status, with reference to its current status. Sequence of status: IT MENU SUB-MENU Parameter's Value Escape sequence When Esc key is pressed in Menu, the instrument will come in RUN Mode. If user wants to go in EDIT mode, he will have to enter the correct password again. 2. When Esc key is pressed in RUN Mode, it will directly enter in to the set point menu. This function is only applicable when type of instrument is totaliser.
RL1, RL2 RL3,RL4	When Respective Relay LED Lits (In Red) OR When Channel is OPEN(Channel no. is corresponding to Relay no.)
Rx/Tx	When Communication on, two LEDs (In Red) blink.

BACK PLATE CONNECTION DETAIL

Rear Panel Diagram of 1008S Standard



Rear Panel Diagram Of 1008S With Mass Flow



Terminal Details of 1008S Standard

1 Line	MAINS 90-255 VAC	11 COM 1	Low Alarm Relay	23 RxTx+	RS 485 Serial	
2 Neutral		12 NO 1		24 RxTx-		
3 Earth		13 NC 1		25 OUT+		CURRENT O/P : 4-20 mA
4 DIN1 +Ve	Digital Inputs	14 COM 2	High Alarm Relay	26 OUT-	Common of 24V	
5 DIN2 +Ve		15 NO 2		27 I/P +Ve		Analog I/P mA/Volts
6 DIN3 +Ve		16 NC 2		28 I/P -Ve		
7 DIN4 +Ve		17 COM 3	WP	29 Pulse I/p (0-10KHz)		+24V DC (50mA)
8 DIN -Ve		18 NO 3				
9 POUT +Ve	19 NC 3	20 COM 4	EP Relay			
10 POUT -Ve		21 NO 4				
		22 NC 4				

Terminal Details of 1008S with Mass Flow

1 Line	MAINS 90-255 VAC	11 COM 1	Low Alarm Relay	23 RxTx+	RS 485 Serial	
2 Neutral		12 NO 1		24 RxTx-		
3 Earth		13 NC 1		25 OUT+		CURRENT O/P : 4-20 mA
4 DIN1 +Ve	Digital Inputs	14 COM 2	High Alarm Relay	26 OUT-	ANALOG I/P Ma/V	
5 DIN2 +Ve		15 NO 2		27 I/P3 +Ve		Pulse i/p
6 DIN3 +Ve		16 NC 2		28 -Ve		
7 DIN4 +Ve		17 COM 3	WP	29 I/P2 +Ve		+24V DC (50mA)
8 DIN -Ve		18 NO 3				
9 POUT +Ve	19 NC 3	20 COM 4	EP Relay			
10 POUT -Ve		21 NO 4				
		22 NC 4				

- **Batch total:** This is an eight digit totalized value, displayed as Batch total. As per the selected time base, Zero and Full-scale settings, this total is updated continuously, proportional to input. When New Batch Starts or Integration total is reset this value also gets initialized to 0.
- **Integration total:** This is an eight digit totalized value, displayed as integrated total. As per the selected time base, Zero and Full-scale settings, this total is updated continuously, proportional to input.
- **Relay-mode:** In 'Relay-mode' (relay nod), if set to 'normal' mode then alarm relays and LEDs will work according to alarm values.
i.e. Relays on, LEDs on
Relays off, LEDs off

But if set to 'Failsafe' Mode then alarm relays and LEDs will operate reversibly.
i.e. Relays on, LEDs off
Relays off, LEDs on
- **Cut Off(Low Flow Cut Off):** Cut off could be set to 0000 to 0100. Cut off will display the % value.

Cutoff value = Cutoff parameter (in %)*Full scale value
If full scale value is 10000 and cut off is 5% Then cut off value will be calculated as = (5/100)*10000 = 500.
So, if the displayed flow rate (displayed at upper window) is less then 500, it will not be added in integration.

For operation manual please visit www.masibus.com
Specifications are subject to change without notice due to continuous improvements.
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