

Environmental Specification:

AMBIENT TEMPERATURE	-10 to 55°C
HUMIDITY	30% to 95% RH (Non-Condensing)
TEMPERATURE COEFFICIENT	< 100ppm
WEIGHT	1.25 KG
INSTRUMENT WARM-UP TIME	<15 mins after power on
DEGREE OF PROTECTION	IP54 (From Front)

Power Supply Specification

RATED VOLTAGE	85-265VAC-50/60Hz / 100-300VDC or 18-36VDC
POWER CONSUMPTION	Max. 16 VA (85-265 VAC) and Max. 8 VA (18-36 VDC)

- Isolations (Withstanding Voltage)
- Between primary terminals* and secondary terminals**: 1500VAC for 1 minute
 - Between secondary terminals: 500V AC for 1 minute
- * Primary terminals indicate power terminals and relay output terminals
- ** Secondary terminals indicate analog input signals, Digital Contact output terminals, communication terminals and Ethernet N/W terminal

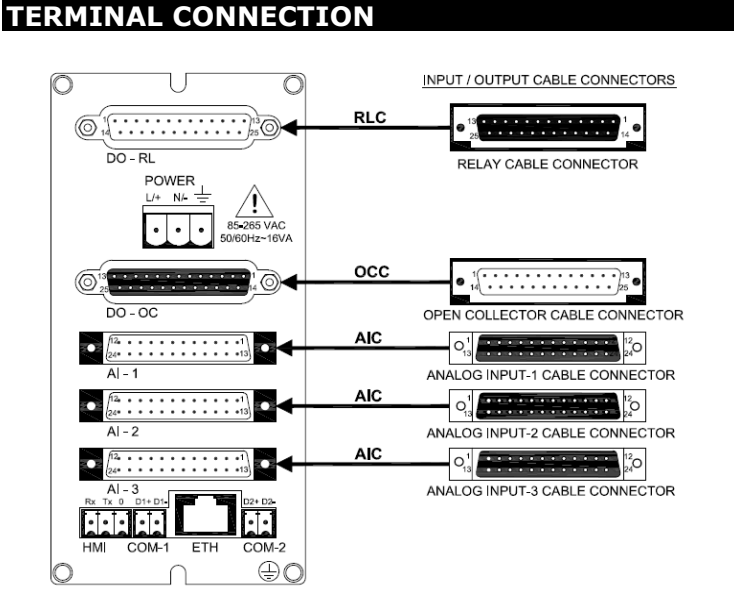
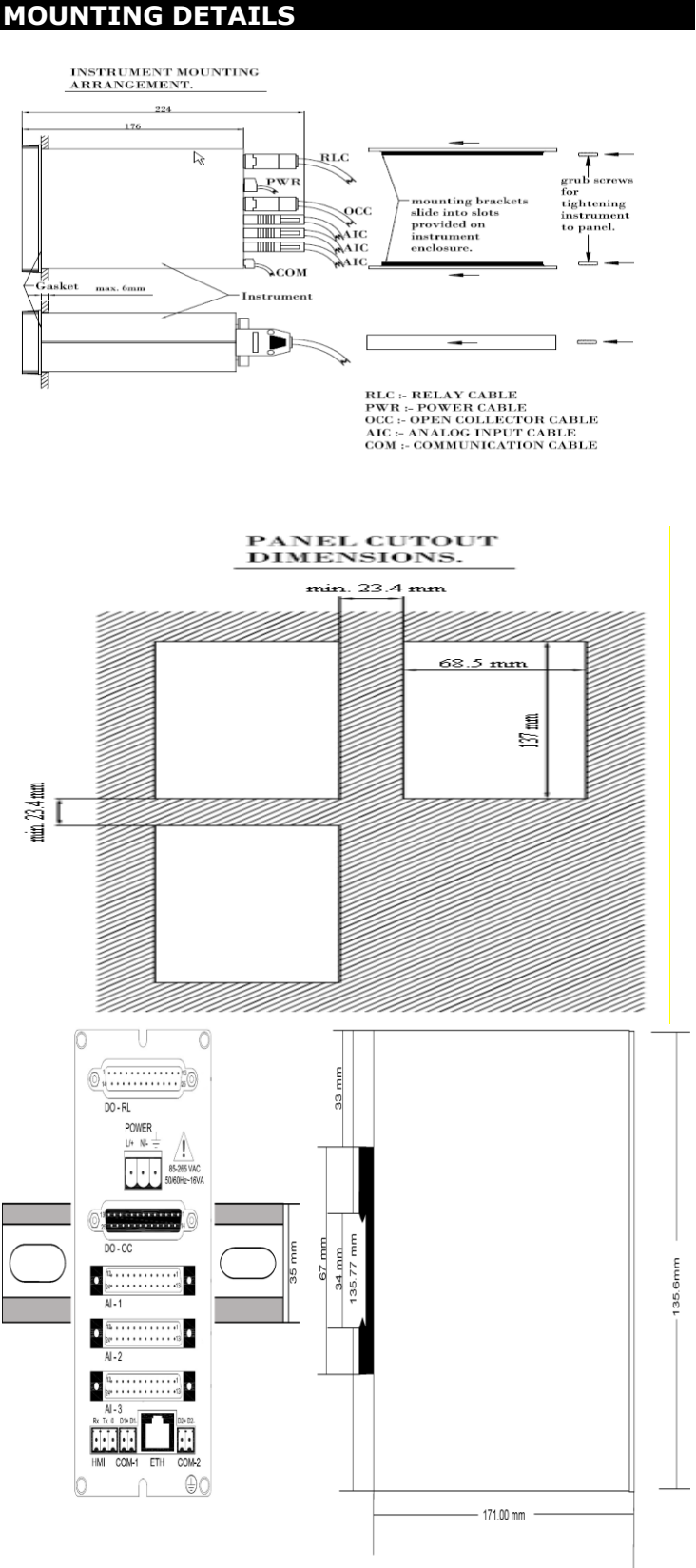
Insulation Resistance: 20MΩ or more at 500 V DC


Signal Isolation Specifications

Sr.No	Signals	Signal Isolation
1	Power Input	Isolated from other ip/op terminals and internal circuit
2	Analog Inputs	Not isolated from other analog i/p terminals & the internal circuit. But isolated from other ip/op terminals.
3	RS-485 Communication	Isolated from other ip/op terminals and internal circuit
4	Ethernet Communication	Isolated from other ip/op terminals and internal circuit
5	Relay contacts	Isolated between contact o/p terminals & from other ip/op terminals and internal circuit
6	Digital Output	Isolated from other ip/op terminals and internal circuit







Construction, Installation & Wiring Specification



MATERIAL	Aluminum extrusion
CONSTRUCTION	Panel Mount Top and Bottom mounting clamps (1 each)
CASE COLOR	Clear Anodized
WEIGHT	1.25 KG
ENCLOSURE DIMENSION	72mm (W) X 144mm (H) X 165mm (D)
PANEL CUTOUT	68.5mm (W) x 137mm (H)



- DO – RL Relay Terminals: 16
 - Pre-Feb. Cable
- Power Supply: Live (L/+), Neutral(N/-) and Earth ()
 - Pre-Feb. Cable
- AI-1,2 and 3 Analog Input: 72 **or** AI-1 Analog Input: 8 and DI-1 Digital Input: 16
 - Pre-Feb. Cable
- DO – OC Digital Contact Output: 25 **or** AO – Analog Contact Output: 16(Optional)
 - Pre-Feb. Cable
- RS-485 Communication: 4
 - Wire Size: 26- 16AWG
 - Screw Size: M2.0 Steel Ni Plated
- Ethernet Communication: 1
 - RJ-45 Connector

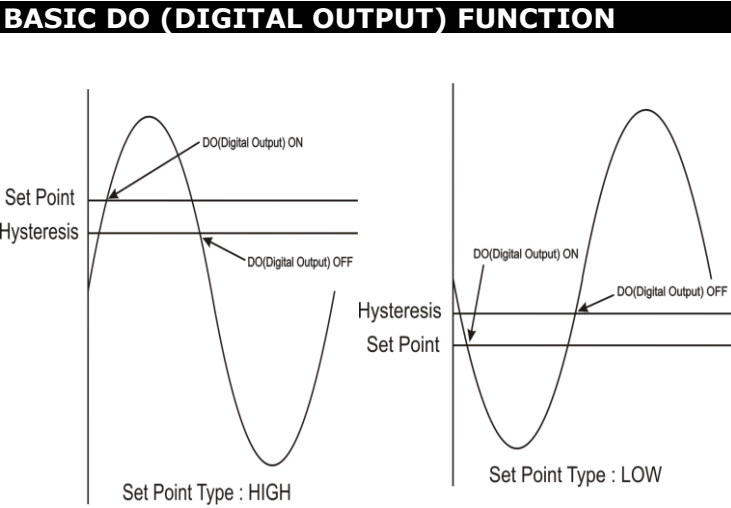
FRONT PANEL DESCRIPTION

Symbol	Operation
	It allows Mode Selection during Run mode, while it allows saving value of a parameter inside a mode. When inside any mode, it allows to enter in sub-mode.
	It is used to come out from mode/Sub-mode. It is also used to escape from edit mode without saving the respective parameter.
	It is used in increment of value in run mode and other modes
	It is used in decrementing value when run mode and other modes. It is also used for shifting a digit while editing of numeric value.
	It allows user to toggle between Auto Channel Display mode – Manual Channel Display Mode.
	Acknowledge the Alarm During RUN Mode.

	Enter into Set Alarm1 and Alarm2 mode during RUN Mode
	When pressed in run mode it will allow the user to enter into Control Set point Mode

Control Output Operation

Control O/P is the simplest form of temperature control. The output from the device is either on or off, with no middle state. For heating control, the o/p is on when the temperature is below the set point, and off above set point. Since the temp. crosses the set point to change the o/p stage, the process temp. will be cycling continually, going from above set point to below, and back above. In cases where this cycling occurs rapidly, and to prevent contactors and valves from getting damaged, on-off differential, or Hysteresis is added to the control operations. This Hysteresis assures, if temp. goes below set point by a certain amount before then only o/p will turn off or on again. On-Off Hysteresis prevents the o/p from chattering or making fast, continual switches if the cycling above and below the set point occurs very rapidly. Once Process value reaches down to set point-Hysteresis value relay will be energized and it will be on until process value goes up towards Set point.



WATCHDOG TIMER / OUTPUT OPERATION

The WDT, when enabled, operates from the internal Low-Power RC (LPRC) Oscillator clk source. The WDT can be used to detect system software malfunctions by resetting the device if the WDT is not cleared periodically in software. If malfunctioning of device persist even after watchdog reset device will go into shutdown mode followed by error messages on display as per Error! Reference source not found.. Device Fault can be monitored by a failsafe relay o/p which is mapped for watchdog o/p. When WDT is disable device will continue to work with fault. The Fault LED will be on in this condition.

Error Messages	Fault
Error 1	CPU card EEPROM failure
Error 2	SC 1 card ADC failure
Error 3	SC 1 card EEPROM failure
Error 4	SC 2 card ADC failure
Error 5	SC 2 card EEPROM failure
Error 6	SC 3 card ADC failure
Error 7	SC 3 card EEPROM failure
Error 8	CPU card Controller Hang – failure
Error 9	Communication between CPU and Display card Failure

ALARM OUTPUT

Every single channel can have maximum 3 set points. 2 for Alarm outputs(1 for Alarm 1 Set Point and 1 for Alarm 2 Set Point) and 1 for Control Set Point, totaling 48 alarm outputs and 24 control outputs for 24 number of channels. Control Outputs are Optional.

- 8 Relays and/or 24 Open Collectors can be used as DO. All Digital Outputs are Optional.
- Following tables shows Alarm Output , control output and digital output operation.

For operation manual please visit www.masibus.com
Specifications are subject to change without notice due to continuous improvements.
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